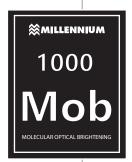


EPS & POLYURETHANE BLANK CATALOG 2020

760.688.6140 ORDER@MILLENNIUMFOAM.COM



REVISED 1.01.2020

Millennium is first and foremost a high level polyurethane production company. Based out of our Los Angeles California manufacturing plant, our scope in polyurethanes stretches from industrial, agriculture, ride, and surfboard construction. We have taken our vast knowledge base, embraced current technology, and developed what Millennium Foam is now: a global supplier of Polyurethane and EPS surfboard blanks

Millennium Foam is known for a product that is strong, light, and bright white. Feedback we receive is that the foam does not "resist" shaping tools. The cell structure is tight, yet not so dense as to be difficult to shape. The strength of the foam carries to the rails. Alleviating a common blank problem of soft foam at the rails.

AVAILABLE DENSITIES

PINK- Team Light (Sizes 64A and below only)
 RED- Hyperlight
 YELLOW- Ultralight
 BLUE- Basis Density/Standard
 GREEN- Heavy
 BROWN- Classic

MOLECULAR OPTICAL BRIGHTENING (MoB)

The new standard in blank manufacturing is a move from a standard off white blank color, to an enhanced color tone. The purpose is to maintain a high white level for a longer time period, resisting UV for a longer period of time. Originally, the optical enhancement was left up to the resin used in glassing. Now blanks also contain brightening agents. The optical brightening helps the finished boards keep their white color longer and works in harmony with optical enhancers in commonly used resins. Our MOLECULAR OPTICAL BRIGHTENING (MoB) is the result of over a year of testing and product development. Our radiant violet enhancement adds a longer, brighter "shelf life" to finished boards on the retail floor, as well as exceptional brightness in sunlight. The "MoB" is available in all our blanks, and does not affect strength, weight, or shape ability.

BLANK CATALOG/STRINGER OPTIONS/ROCKERS

Our blank selection, as represented in our catalog, is well rounded and can accommodate most shapers needs. We strive to keep up to date with new plug designs as surfboard building adjusts through different trends. We offer a complete selection of blanks that are well suited for machine cutting, without excessive waste.

Millennium Foam provides all types of stringer wood and has the skill to build any stringer configuration.

STRINGER WOOD SELECTION AND ROCKERS Solid Wood Selection

J	Solid Bass, custom thickness available
J	Solid Clear Red Cedar, custom thickness available
J	Solid Spruce, custom thicknesses available
	Solid Dyed Dark Wood, custom thickness available

Plywood Selection (Available only to 7'9" sized blanks and below)

1/8" Poplar Ply3/16" Poplar Ply

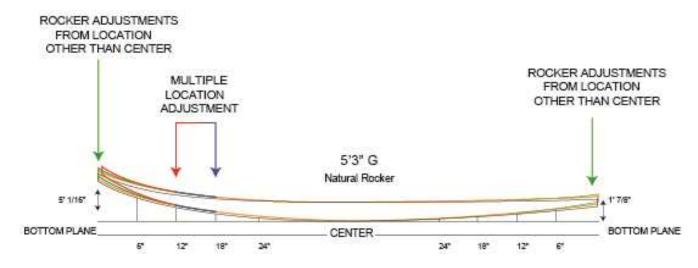
```
    1/4" Poplar Ply
    1/8" BASS PLY
    1/4" BASS PLY
    Various Color Ways Stocked, please call for availability
    High Density Colored Foam
    Various colors available
```

Millennium operates a state-of-the-art blank factory in Gardena California. We are equipped with a CNC Hotwire cutting machine for EPS billet style blanks with a maximum cut length of 25 feet.

Manual stringer cutting and full CNC stringer cutting is available for masters based off of your Shape3d files

Rockers

Millennium Foam has full custom rocker capabilities. We accept plus or minus adjustments based off of our catalog naturals. See image below. Specify adjustment measurement and the point of adjustment. If no point is provided it will be assumed the rocker will be adjusted from center



Millennium is able to build rockers from your digital cut files as well. If we build a rocker from your digital file we will provide you with the finished rocker in the respective blank for machine cutting use.

We can provide all our blank files in either format, with or without custom rocker. We use both Shape3d and AKU file formats.

LOGISTICS

Millennium owns and operates multiple facilities and warehouses across the United States.

Main Location- Los Angeles CaliforniaOceanside California- WarehouseEdgewater Florida- Warehouse

Via our own trucks, we service the length of California, and the Florida Coast.

Finally, we have a full online order system via our web store: stores.millennium.com Through the web portal a customer can order blanks, add custom stringers, and request custom rockers. A confirmation will be generated and emailed to the customer. The order then enters the production cycle.

We look forward to having the opportunity to provide you with quality blanks

Best Way to Order

Email order@millenniumfoam.com

Call or Text 760.688.6140

MILLENNIUM FOAM®BUILD ON QUALITY

COMPARABLE BLANKS CROSS REFERENCE CARD

US Blanks	MILLENNIUM	Arctic
510RP	510F	510MF
60R	60DE	
62A	62F	62MF
63EA	63CB	
	63DG	64SBM
64EA	64P	
64MB	64A	64SBF
65A	65F	64MF
65R	65DE	
66EA	66DG	
	68DG	68SBM
	69A	68SBF
610A	611F	68MF
71EA	611M	
	71DG	70SB
	73DG	74SB
73A	73F	72MF
74SP	74P	
76EA	75HS	
77A	77B	
78EA	710DG	
79H	79P	
79HX	79PT	78E
81EA	711CB	
83H	83	
84SP	84P	
84SPX	84PT	82E
86EA	84CB	
89Y	810M	88E
93Y	93P	93LB
95M	95P	
98Y	99Y	99L
99B	99P	
102B	102P	103LB
113D	113P	109LB

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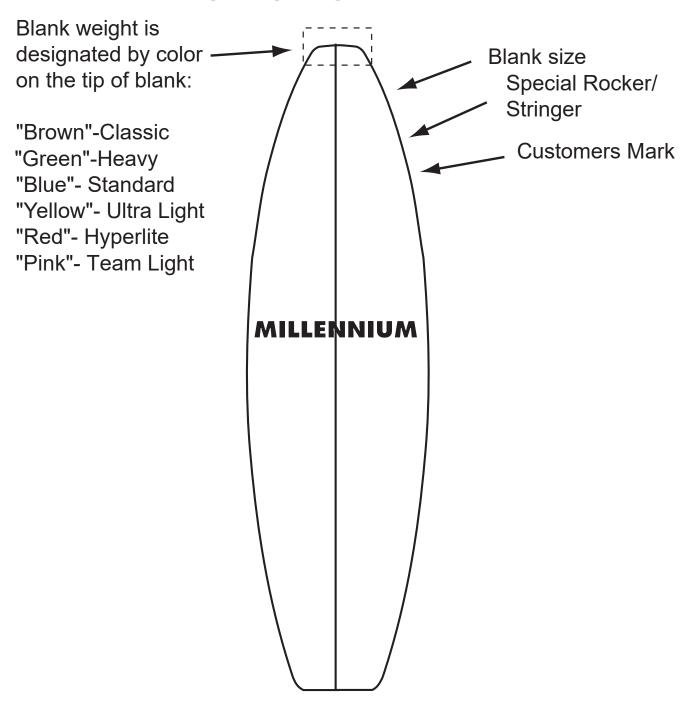
The purpose of this reference card is to help a shaper determine which MILLENNIUM FOAM blank is the most comperable to what they are using from either US Blanks or Arctic. Information provided here is based on customer feedback, known yields, and current trends. No two blanks will be identical. This is based on current catalog offerings. If you have any questions contact MILLENNIUM FOAM.

MILLENNIUM DENSITY CHART

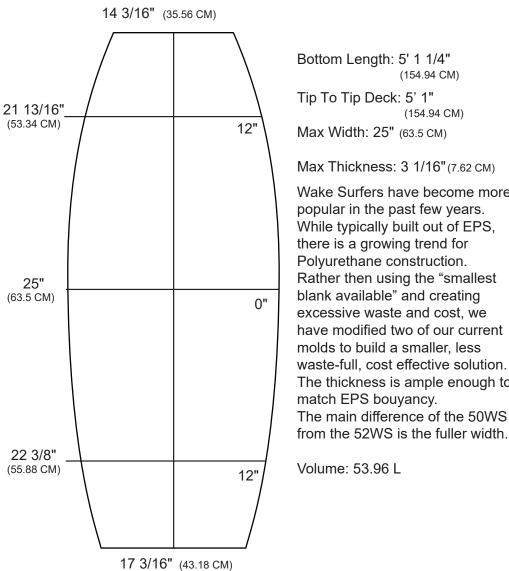
				GREE	BRO	WN
		VELL	BLUE		10 M €	
	RED	YELL	OW			CAL BRIGHTENING
PINK		AND B	ELOW	ONLY)	

MILLENNIUM FOAM BLANK MARKINGS

BOTTOM OF BLANK



5'0"WS



Bottom Length: 5' 1 1/4"

(154.94 CM)

Tip To Tip Deck: 5' 1"

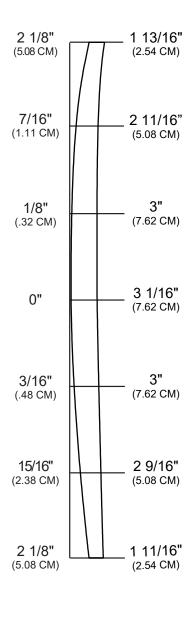
(154.94 CM)

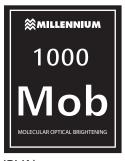
Max Width: 25" (63.5 CM)

Max Thickness: 3 1/16" (7.62 CM)

Wake Surfers have become more popular in the past few years. While typically built out of EPS, there is a growing trend for Polyurethane construction. Rather then using the "smallest blank available" and creating excessive waste and cost, we have modified two of our current molds to build a smaller, less waste-full, cost effective solution. The thickness is ample enough to match EPS bouyancy. The main difference of the 50WS

Volume: 53.96 L



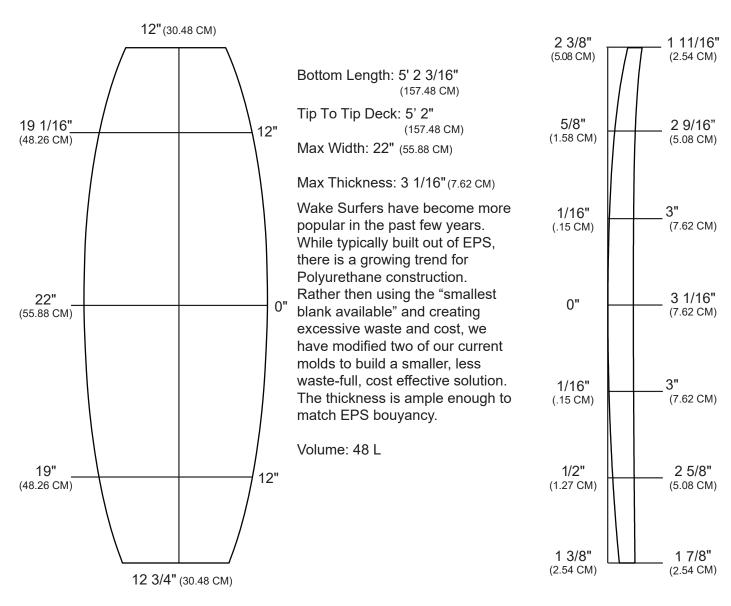


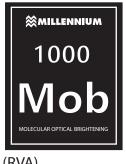
(RVA)

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5'2"WS



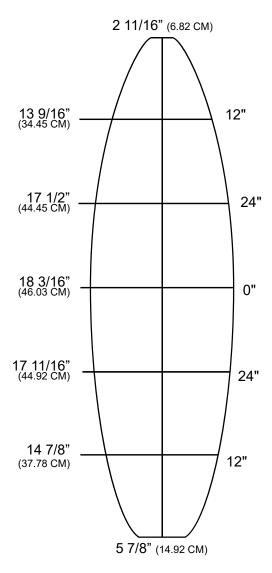


(RVA)

MILLENNIUM

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5'3"G



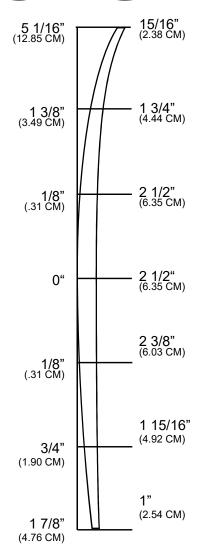
Bottom Length: 5' 4 1/4" (163.83 Cm)

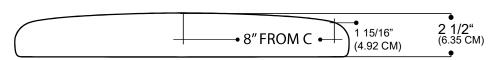
Tip To Tip Length: 5' 3 1/2" (161.29 Cm)

Max Width: 18 3/16" (46.03 Cm)

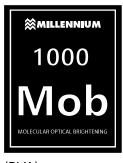
The 53Gh was clearly designed with the 'grom' in mind. As kids start surfing younger blanks need to accomidate the very small short-board. Larger blanks become problamatic with rocker and foil, also with overshaping. For the sub-5'1" this blank is ideal. Like all our blanks the volume is carried to the rail.

Volume: 26.9 L





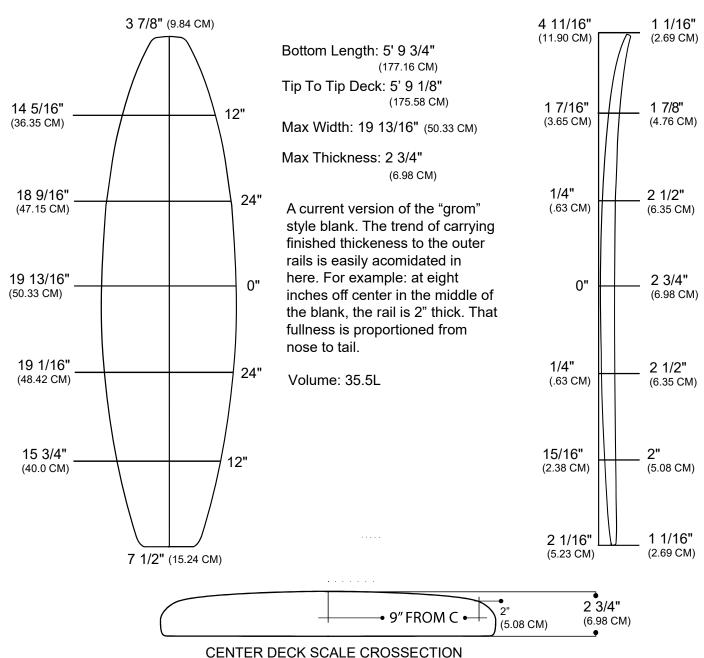
CENTER DECK SCALE CROSSECTION

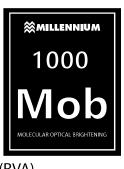


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5'8"R

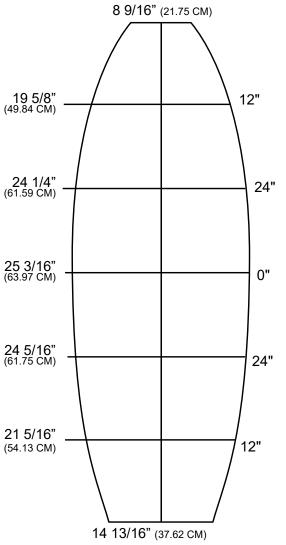




MILLENNIUM FOAM®BUILD ON QUALITY

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5'10"F



Bottom Length: 5' 11 11/16" (163.83 CM)

Tip To Tip Length: 5' 11"

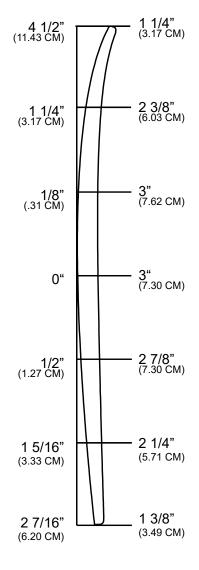
(161.29 CM)

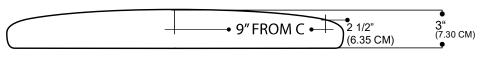
Max Width: 25 3/16" (63.97 CM)

The 5'10"f is built for the smaller fish in mind. The deck has good foil for handshaping and the super wide tail provides versatility for twin-keel fishes to small 'simmons' type shapes

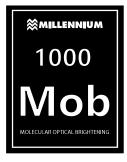
Rocker is balanced and relaxed in the nose. The bottom rail is not excessively rolled to the edge for a fuller possible width in the finished shape.

Volume: 54.6 L





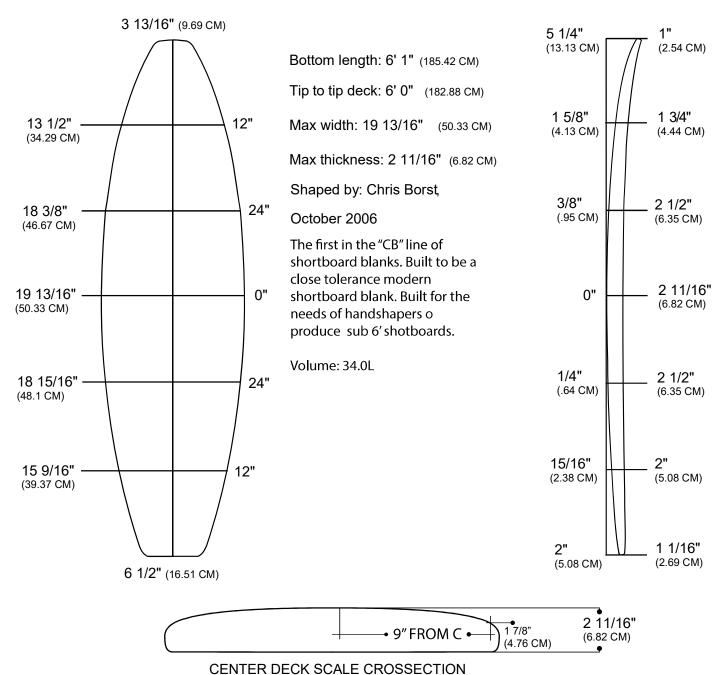
CENTER DECK CROSSECTION VIEW

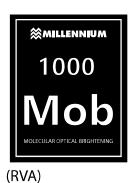


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6'0"CB

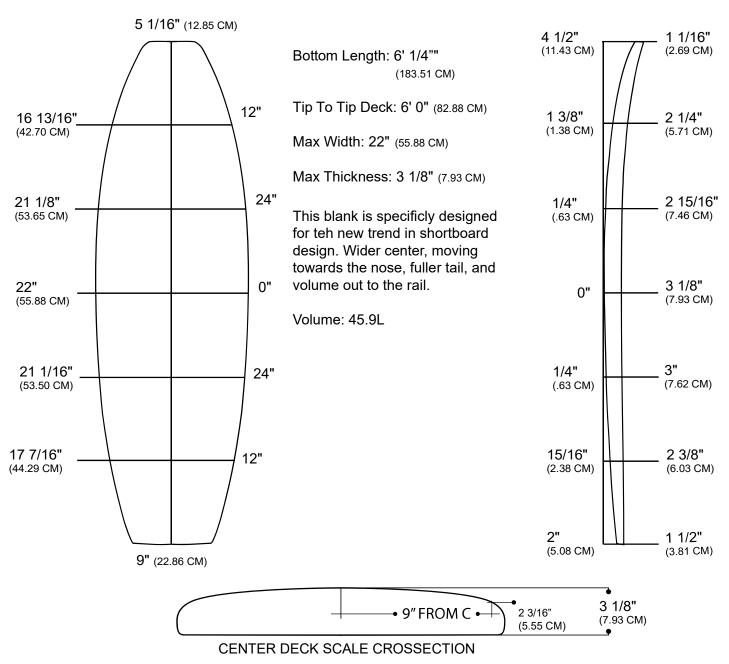


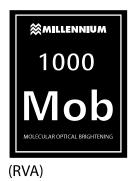


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6'0"DE

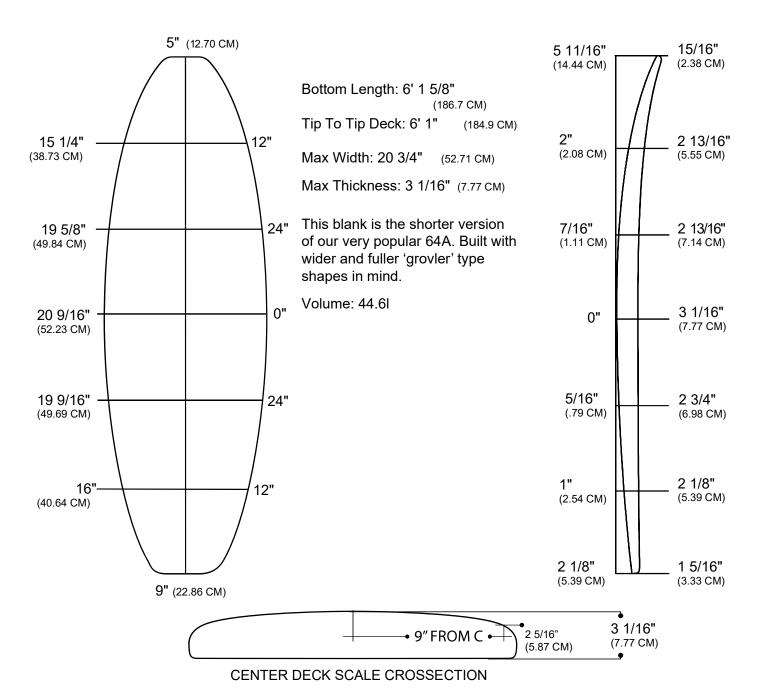


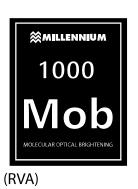


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6'1"A

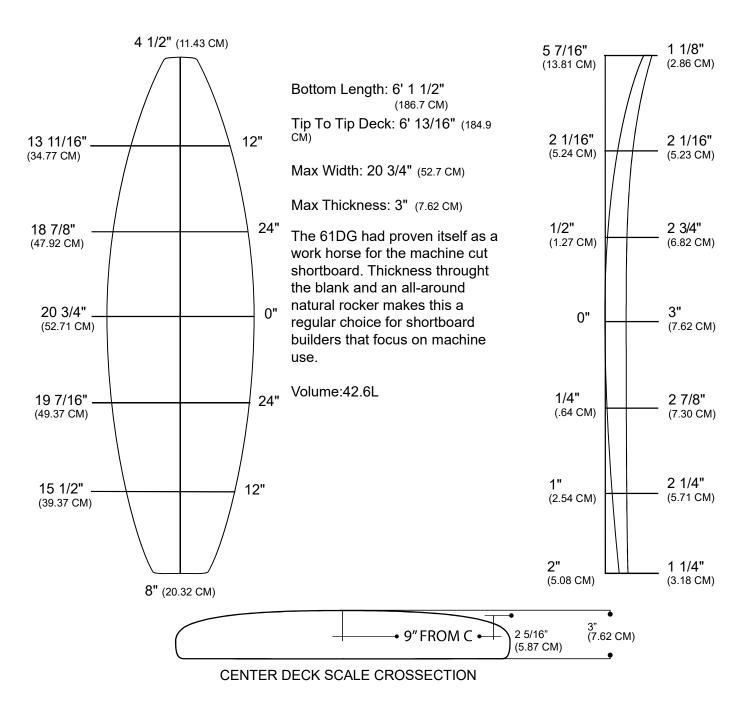


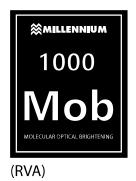


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6'1"DG

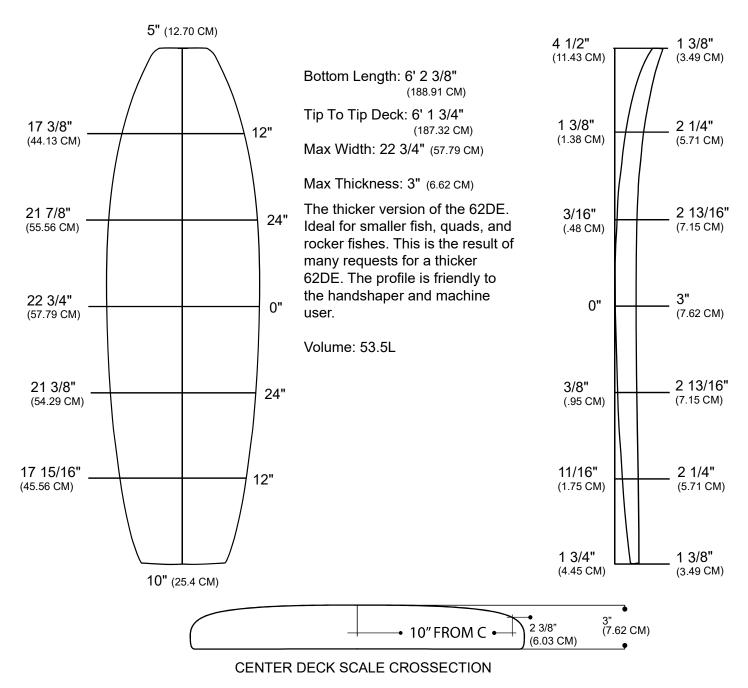




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6'2"DT

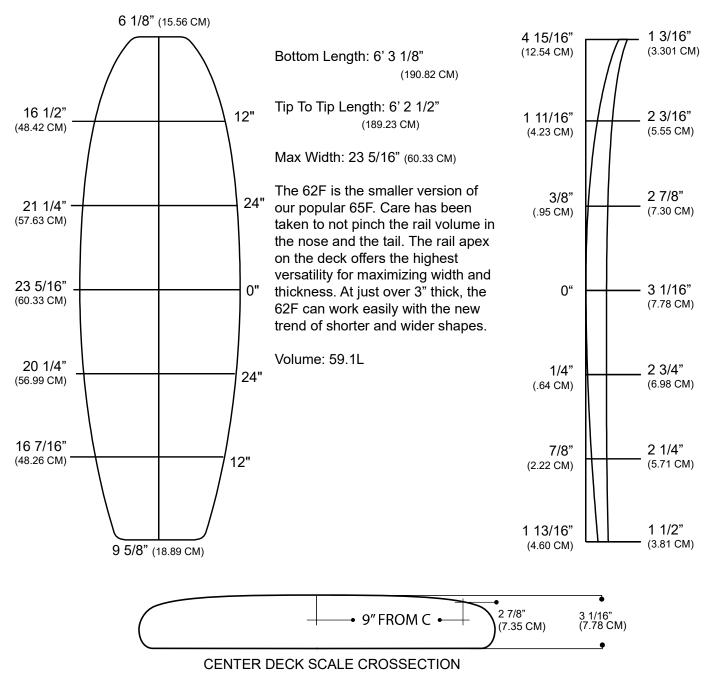


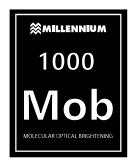


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6'2"F

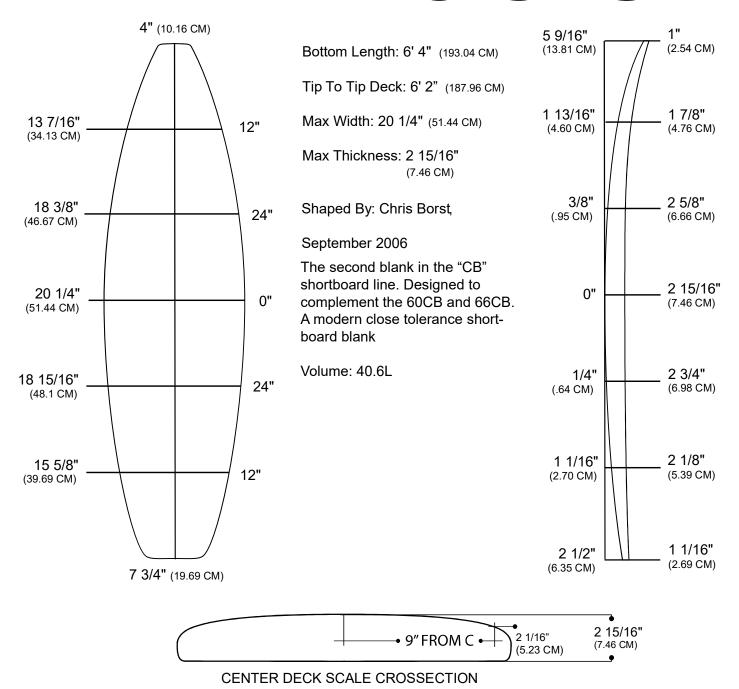


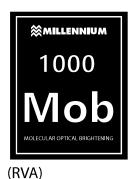


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6'3"CB

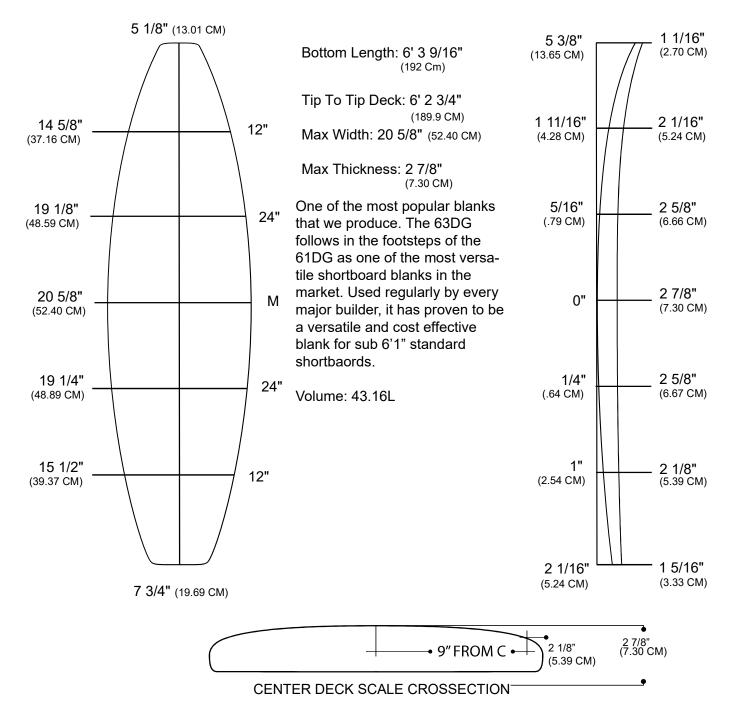


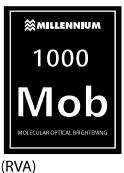


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6'3"DG

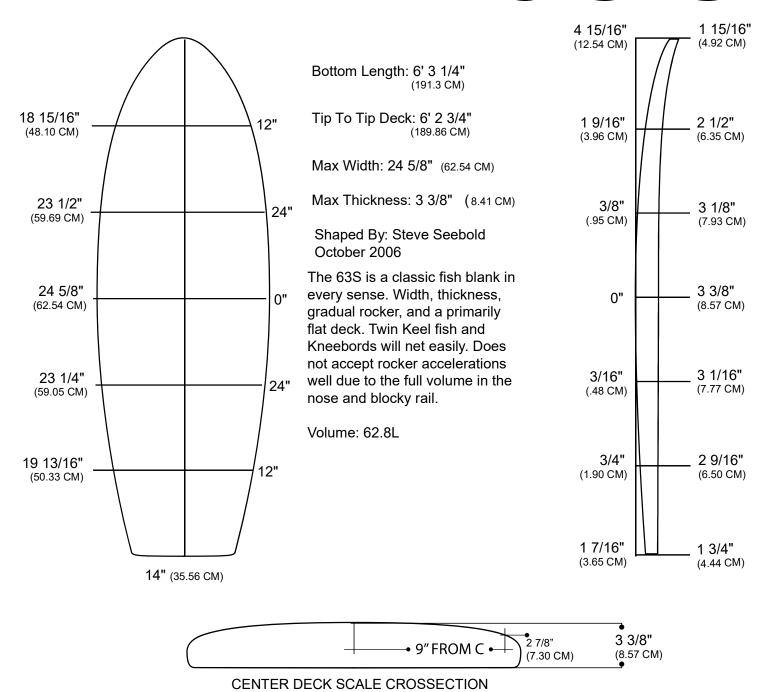


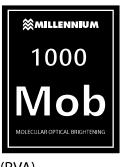


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6'3"S

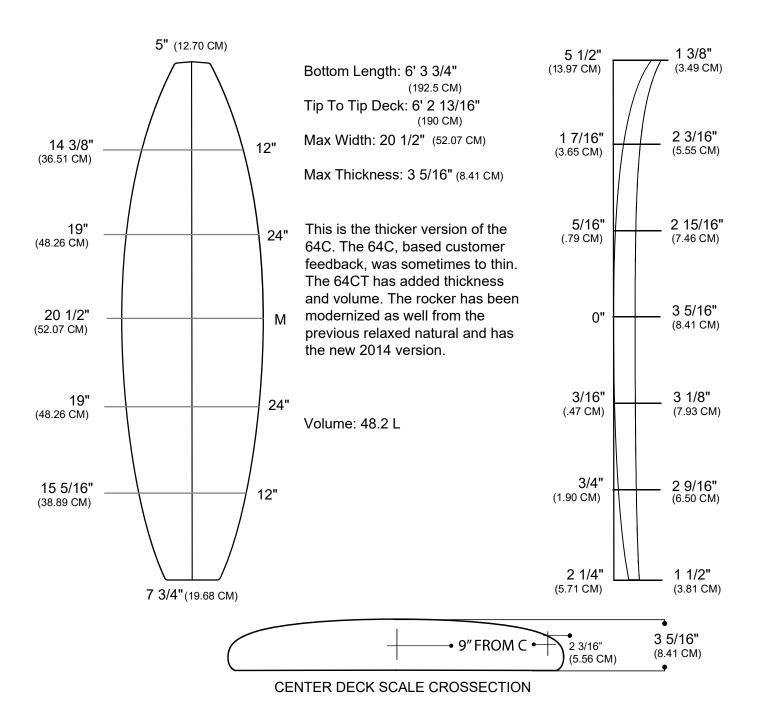


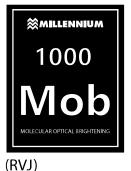


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6'4"CT



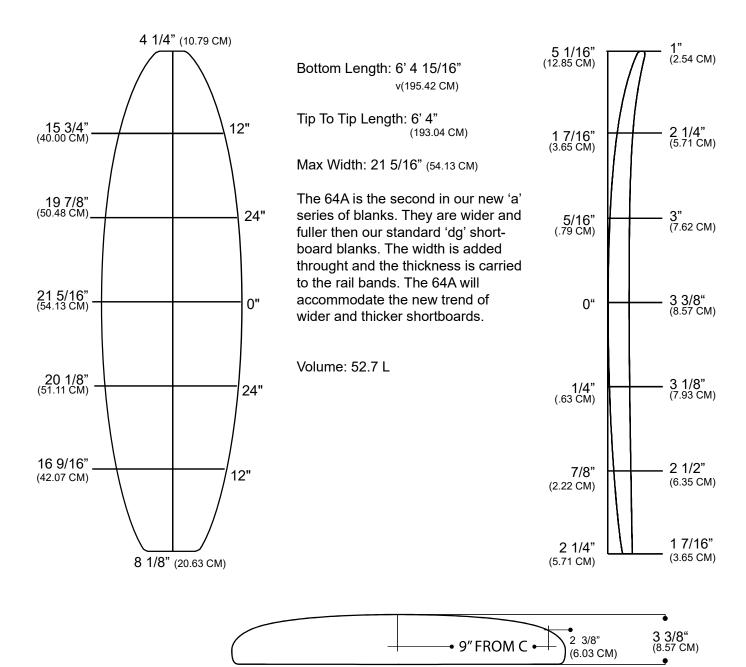


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6'4"A



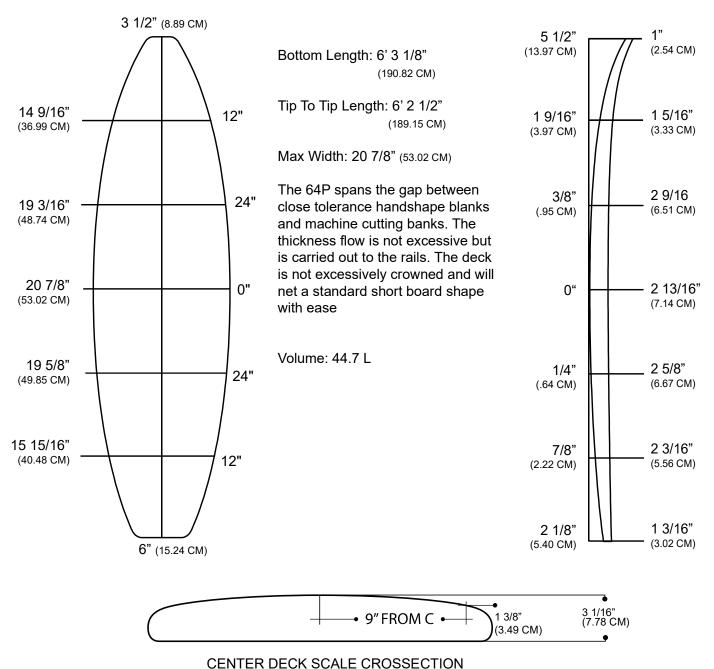
CENTER DECK CROSSECTION VIEW

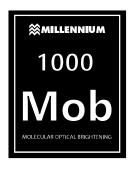


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6'4"P

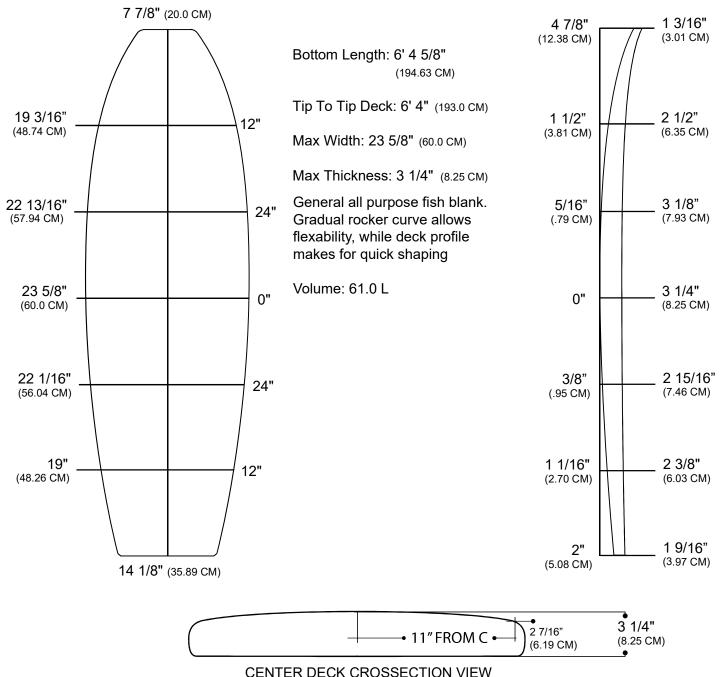




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6'5"F

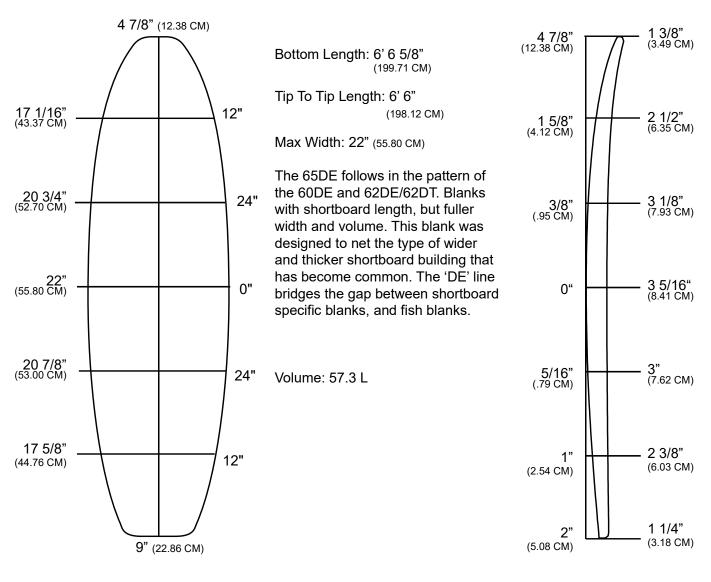


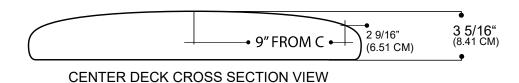


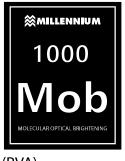
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6'5"DE



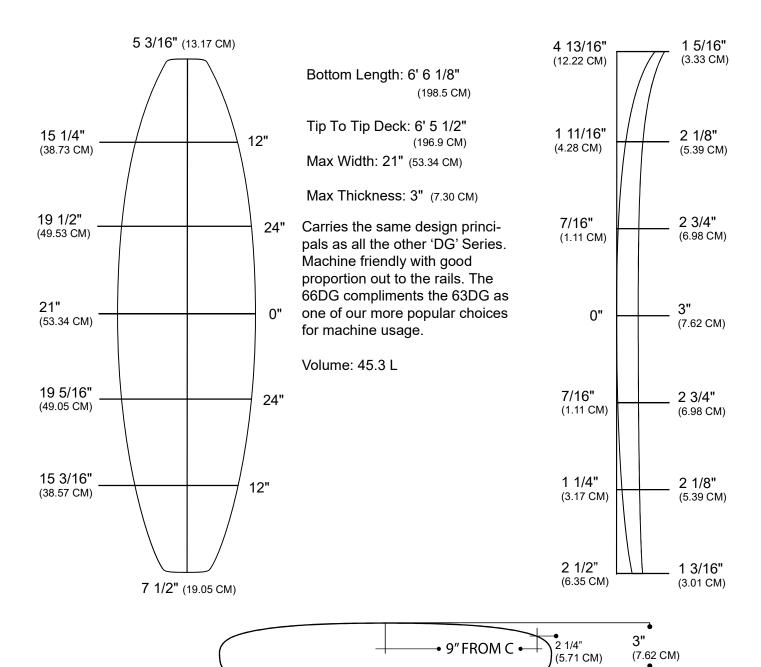




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6'6"DG



CENTER DECK CROSSECTION VIEW



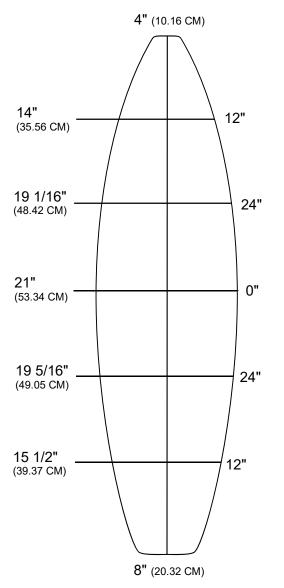
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PH: 310.323.5386 TXT: 760.688.6140

(RVA)

6'6"CB



Bottom Length: 6' 5 7/8"

(197.7 CM)

Tip To Tip Deck: 6' 5 3/16"

(196 CM)

Max Width: 21" (53.34 CM)

Max Thickness: 2 3/4" (6.98 CM)

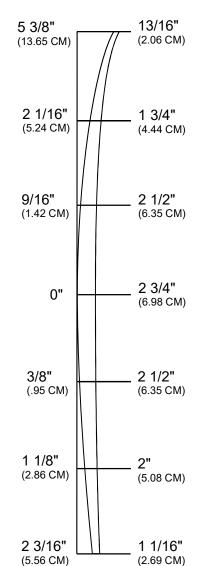
Shaped By: Chris Borst,

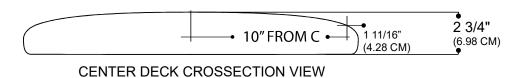
December 2006

The third blank in the 'CB" line. This blank has the handshaper in mind. Close tolerance and a balanced general rocker provides

easy shaping

Volume: 39.8 L







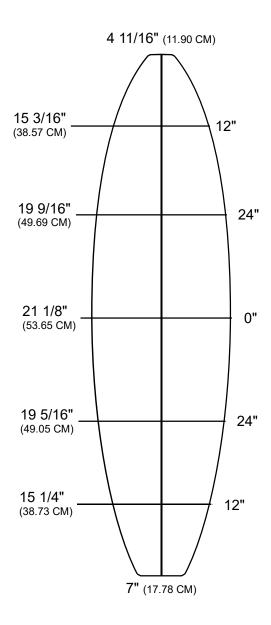
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(RVA)

6'8"DG



Bottom Length: 6' 8 1/4"

(203.83 CM)

Tip To Tip Deck: 6' 7 11/16"

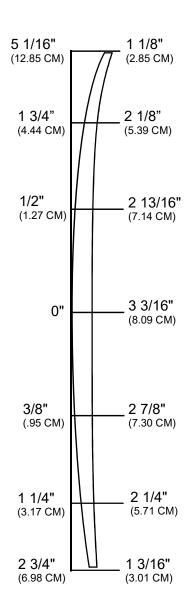
(202.41 CM)

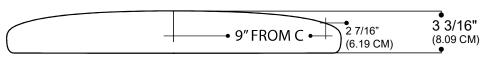
Max Width: 21 1/8" (53.65 CM)

Max Thickness: 3 3/16" (7.93 CM)

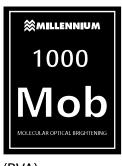
Carries the same design principals as all the other 'DG' Series. Machine friendly with good proportion out to the rails

Volume: 50.9 L





CENTER DECK CROSSECTION VIEW



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6'9"CB

3/4"

(1.90 CM)

1 3/4"

2 1/2"

(6.35 CM)

2 13/16"

(7.14 CM)

2 9/16"

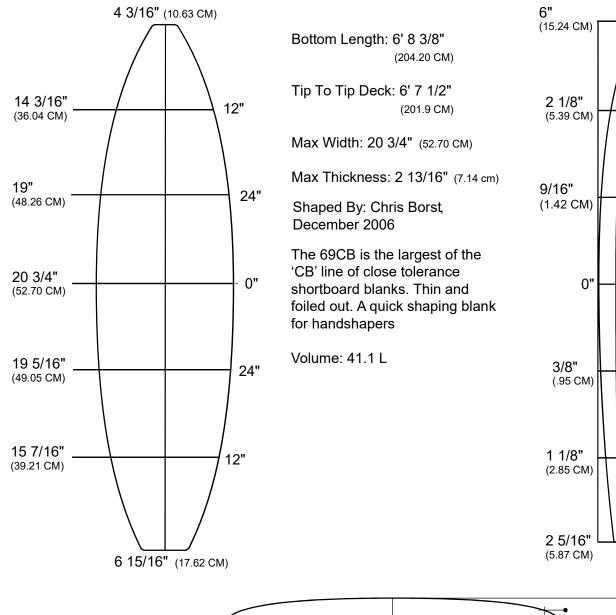
(6.51 CM)

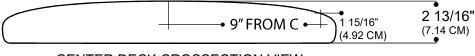
(5.08 CM)

(2.54 CM)

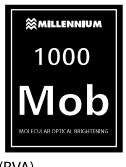
2"

(4.44 CM)





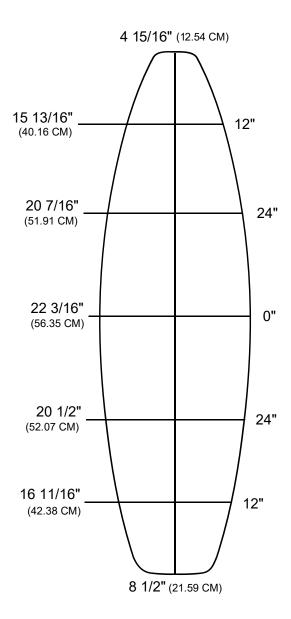
CENTER DECK CROSSECTION VIEW



MILLENNIUM FOAM®BUILD ON QUALITY

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6'9"A



Bottom Length: 6' 9 11/16"

(207.49 CM)

Tip To Tip Deck: 6' 9"

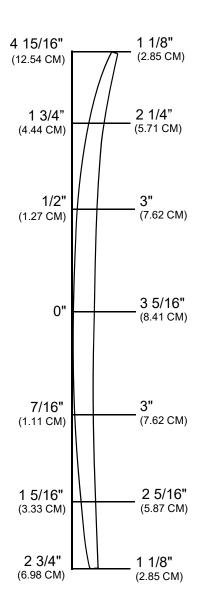
(205.74 CM)

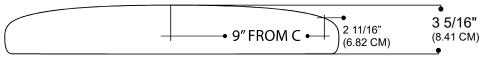
Max Width: 22 3/16" (56.35 CM)

Max Thickness: 3 5/16" (8.25 CM)

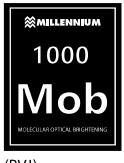
This blank is a redesigned version of the 68DG. The width in the last half has been increased almost 1". More volume has been added to the rail bands. Both of those adjustments make this blank even more suited to the wider, thicker railed short boards designs that are common now.

Volume: 57.5 L





CENTER DECK CROSSECTION VIEW



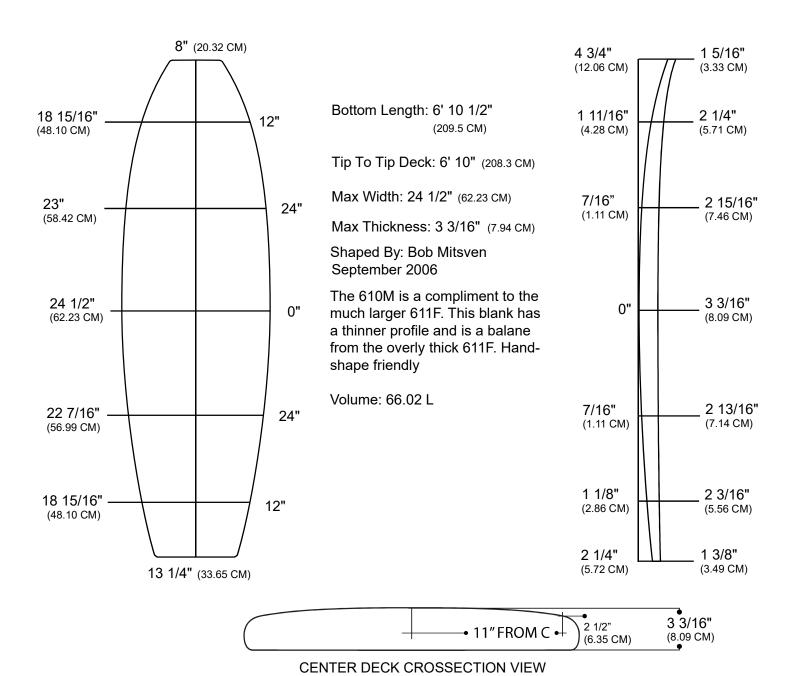
MILLENNIUM

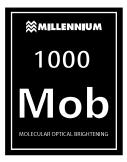
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(RVJ)

6'10"M





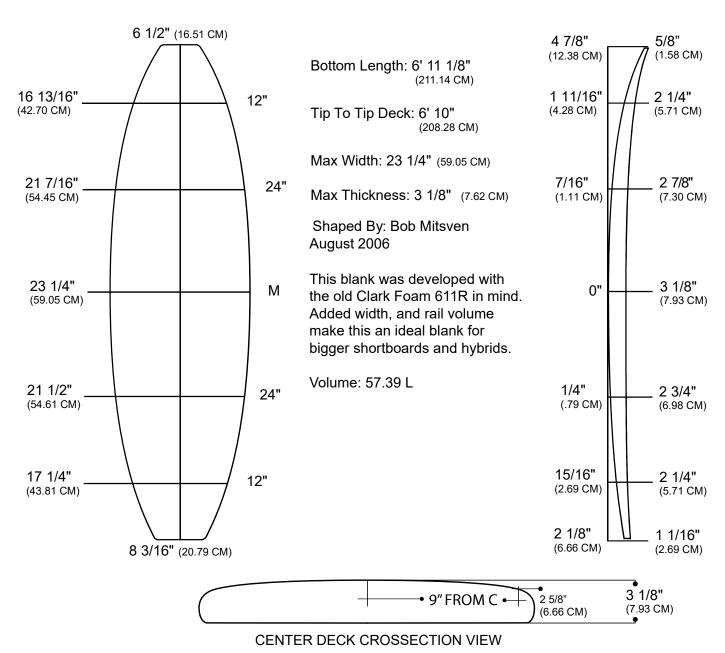
MILLENNIUM

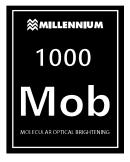
FOAM & BUILD ON QUALITY ORDER@MILLENNIUMFOAM.COM

PH: 310.323.5386 TXT: 760.688.6140

(RVJ)

6'11"M





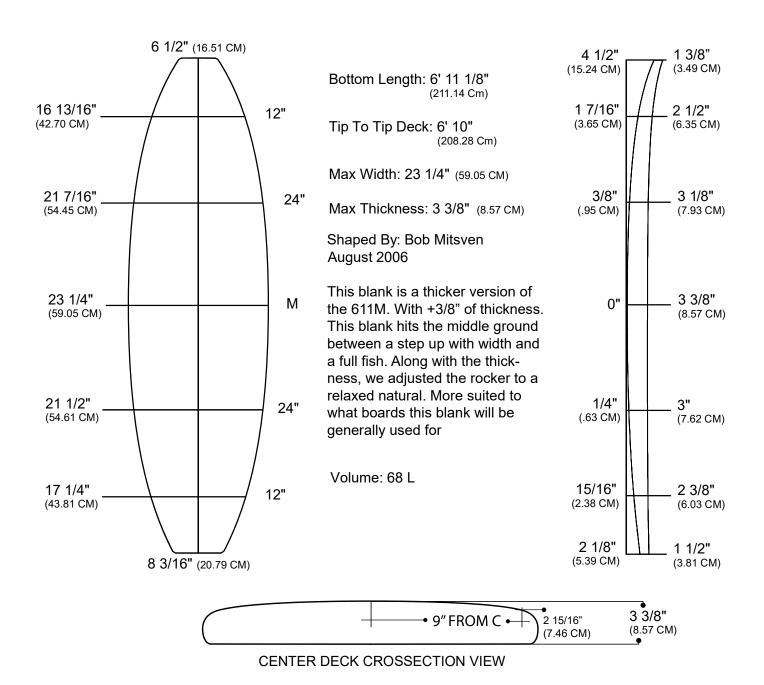
MILLENNIUM

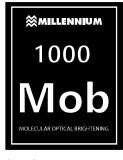
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PH: 310.323.5386

TXT: 760.688.6140

6'11"MT





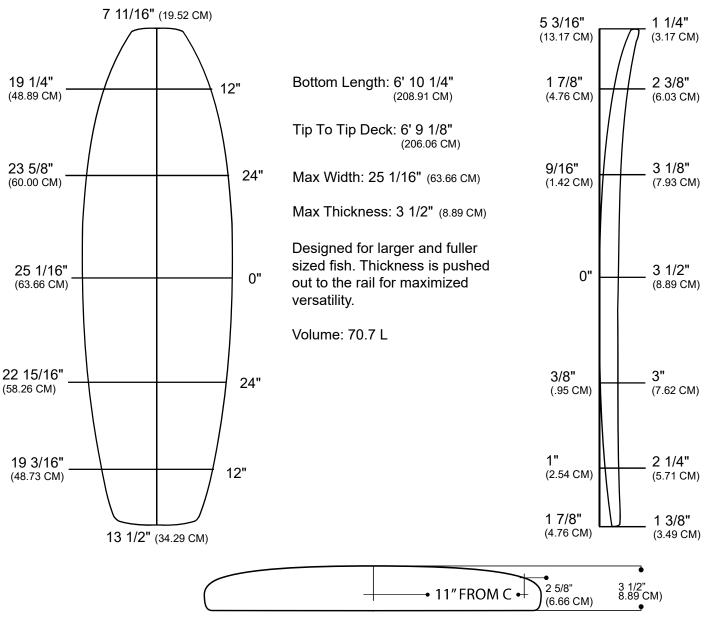
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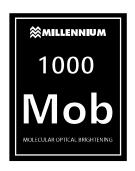
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TXT: 760.688.6140

6'11"F



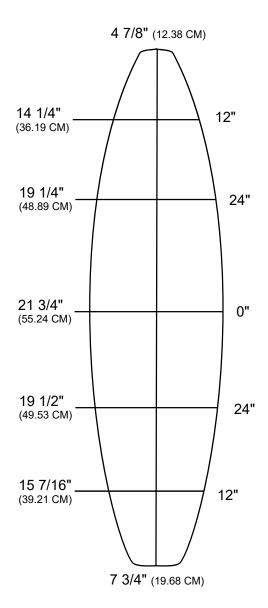




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7'1"DG



Bottom Length: 7' 1 1/2" (217.2 CM)

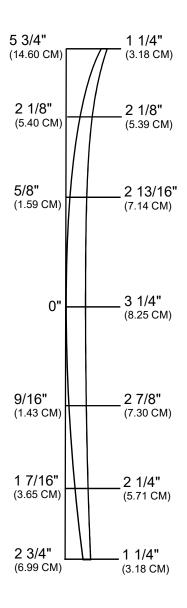
Tip To Tip Deck: 7' 0" (213.4 CM)

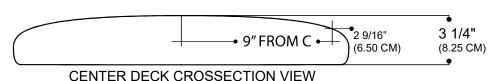
Max Width: 21 3/4" (55.24 CM)

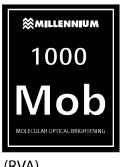
Max Thickness: 3 1/4" (8.25 CM)

General blank geared towards step-ups and larger shortboards. Takes rocker adjustments well and maintians good thickness flow.

Volume: 56.0 L







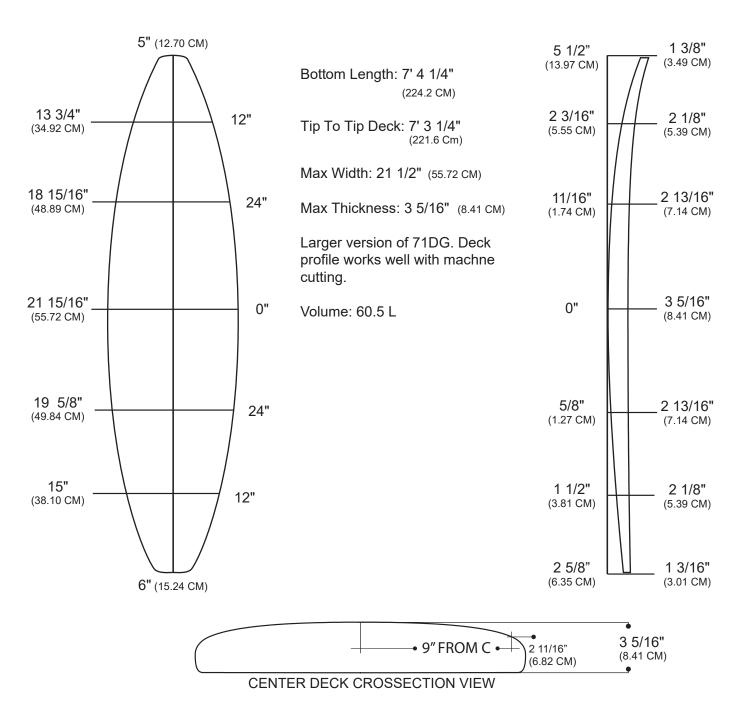
MILLENNIUM

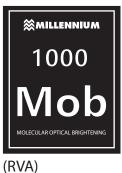
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(RVA)

7'3"DG





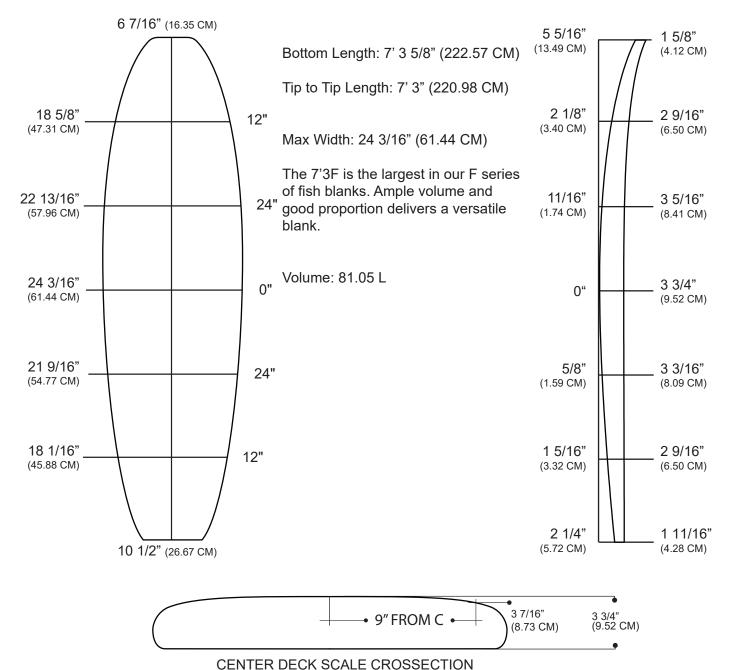
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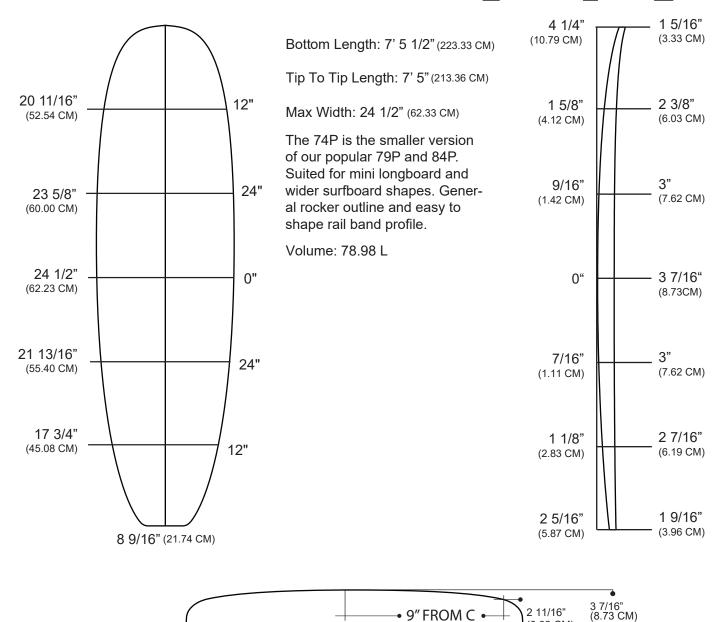
7'3"F



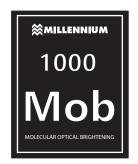


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CENTER DECK SCALE CROSSECTION



MILLENNIUM

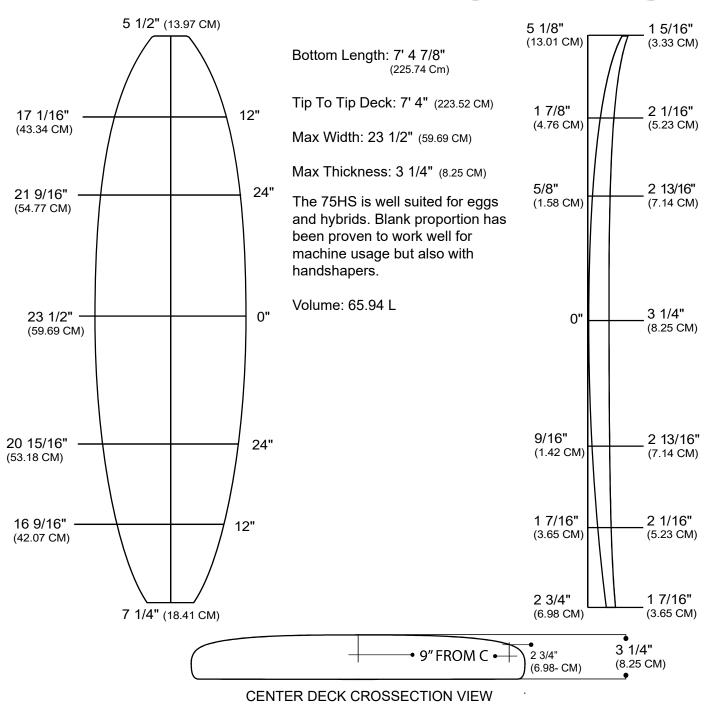
2 11/16"

(6.82 CM)

• 9" FROM C •

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7'5"HS

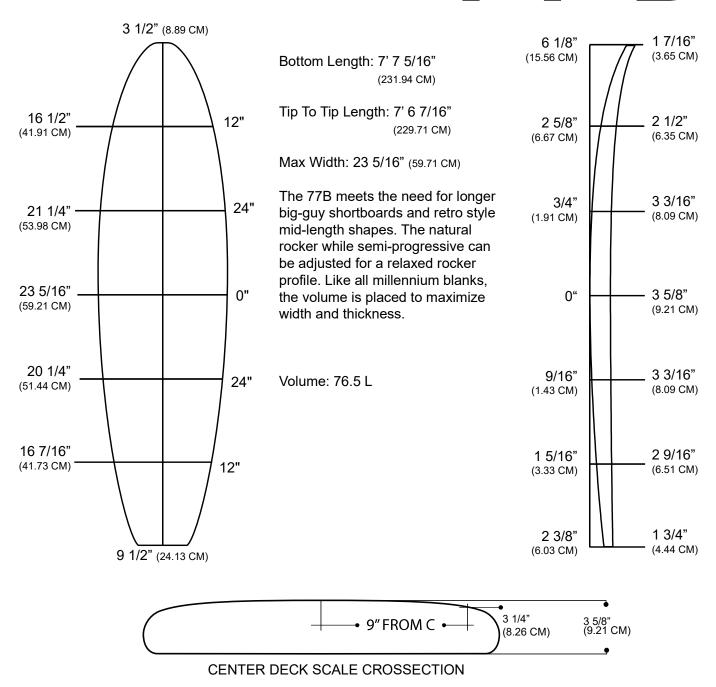


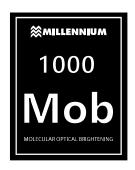


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7'7"B

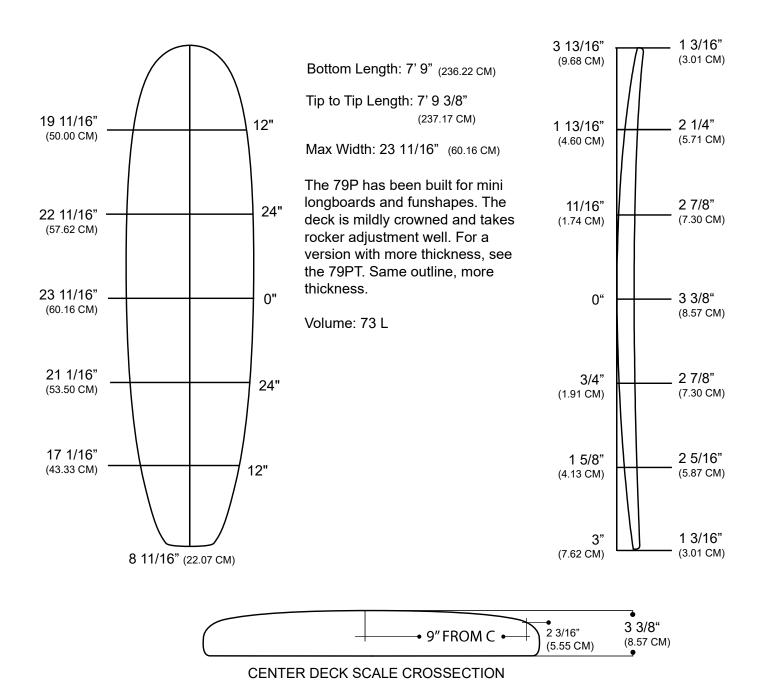


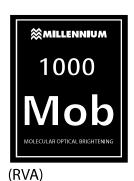


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7'9"P

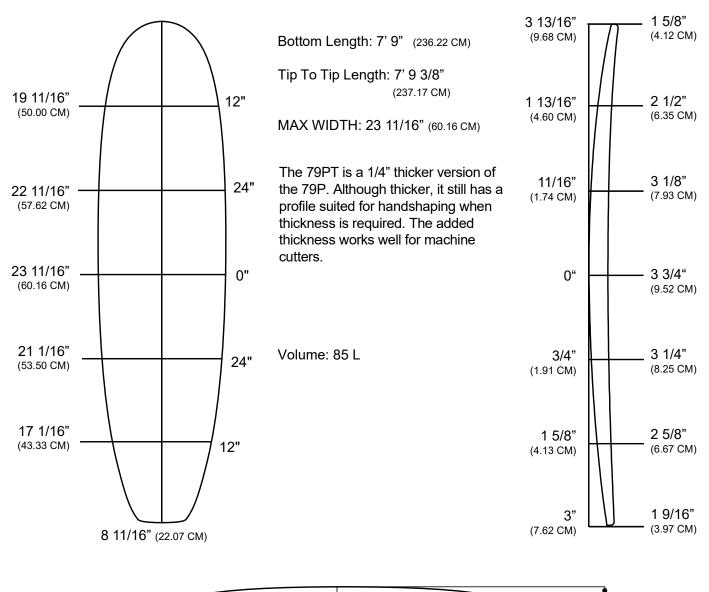


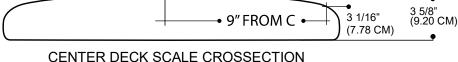


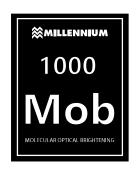
MILLENNIUM FOAM®BUILD ON QUALITY

ORDER@MILLENNIUMFOAM.COM

7'9"PT



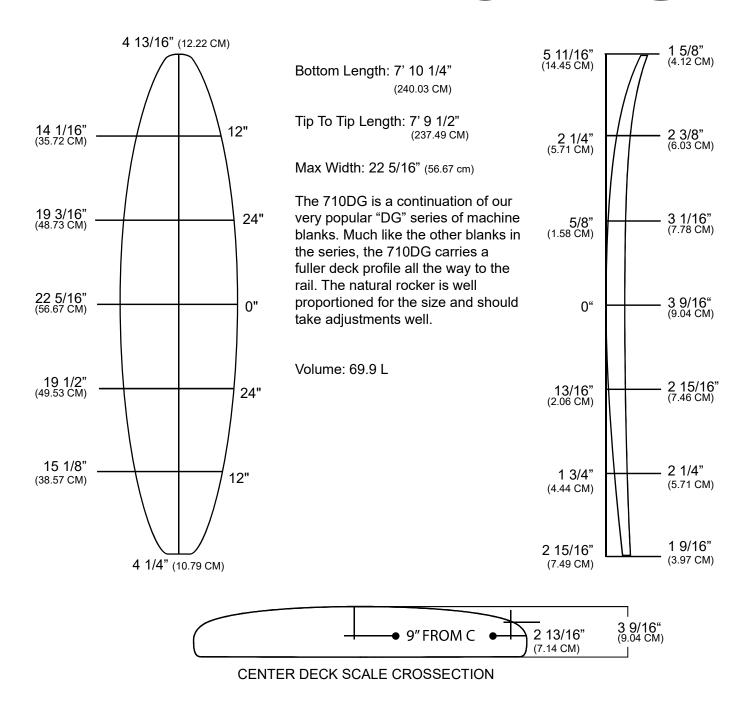


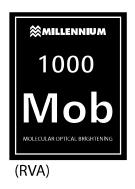


MILLENNIUM

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7'10"DG

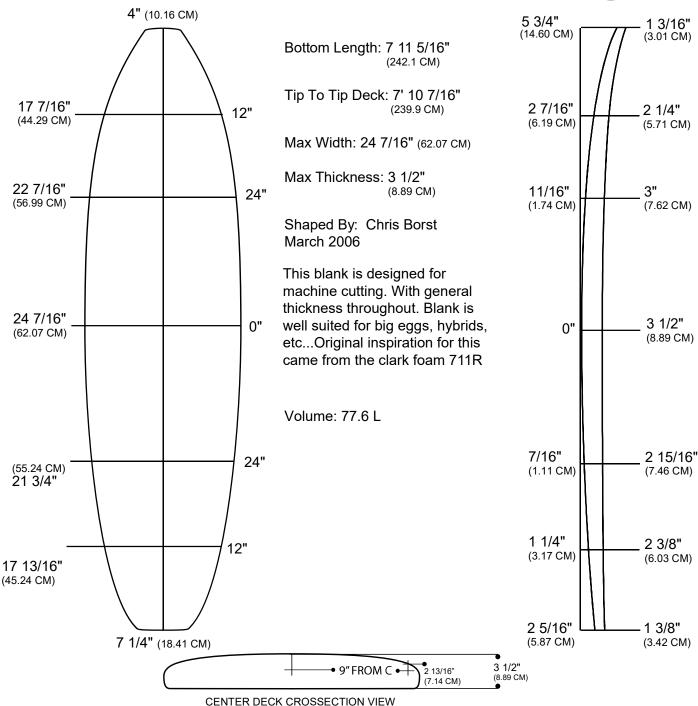


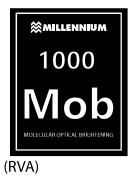


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7'11"CB

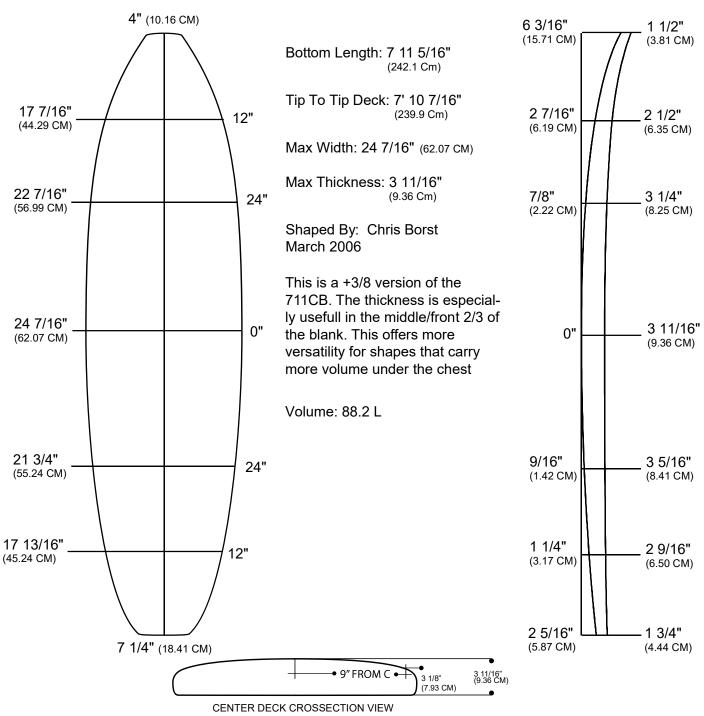


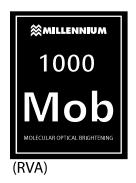


MILLENNIUM

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7'11"CT

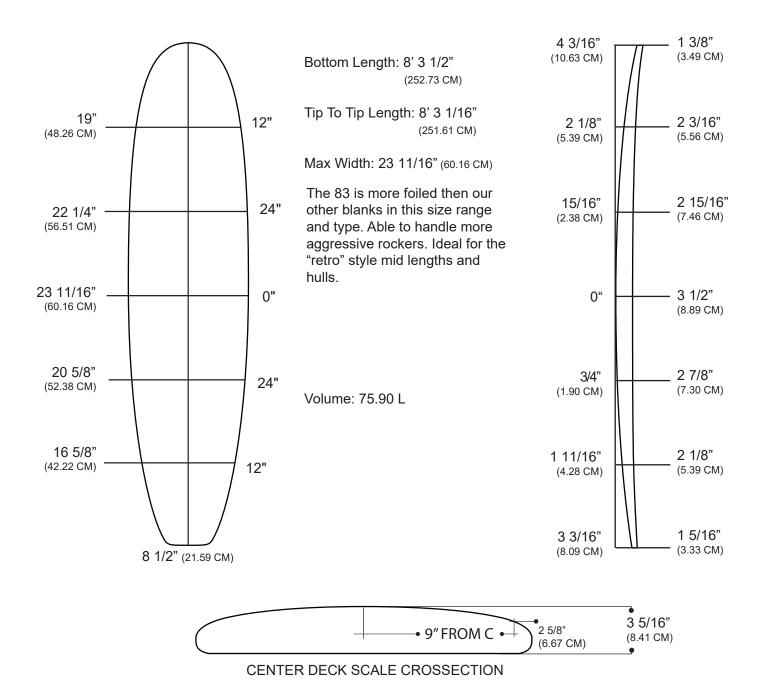


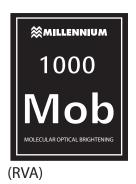


MILLENNIUM

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8'3"

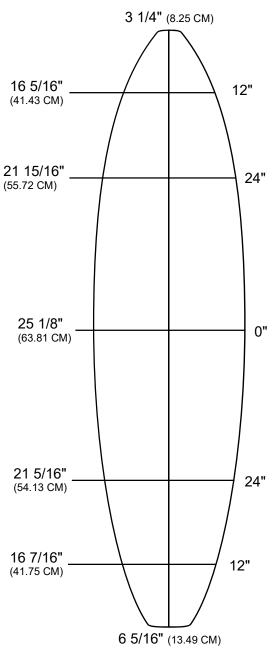




MILLENNIUM FOAM & BUILD ON QUALITY

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8'4"CB



Bottom Length: 8' 4 1/2"

(255.27 CM)

Tip To Tip Deck: 8' 4" (254.0 CM)

Max Width: 25 1/8" (63.81 CM)

Max Thickness: 3 5/16"

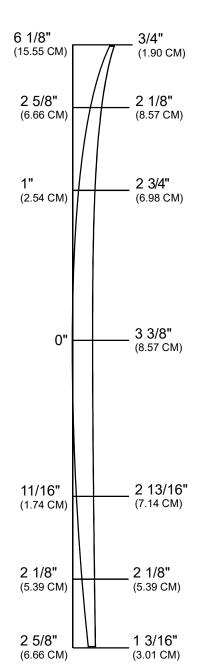
(8.41 Cm)

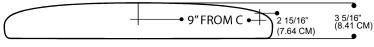
Shaped By: Chris Borst

March 2006

The origional inspiration for this blank was the Clark Foam 84R. The profile is modern along with the rocker. Reasonable crown in the deck is ideal for handshapes. Nose is thinned out for easy rocker adjustments.

Volume: 80.4 L







MILLENNIUM

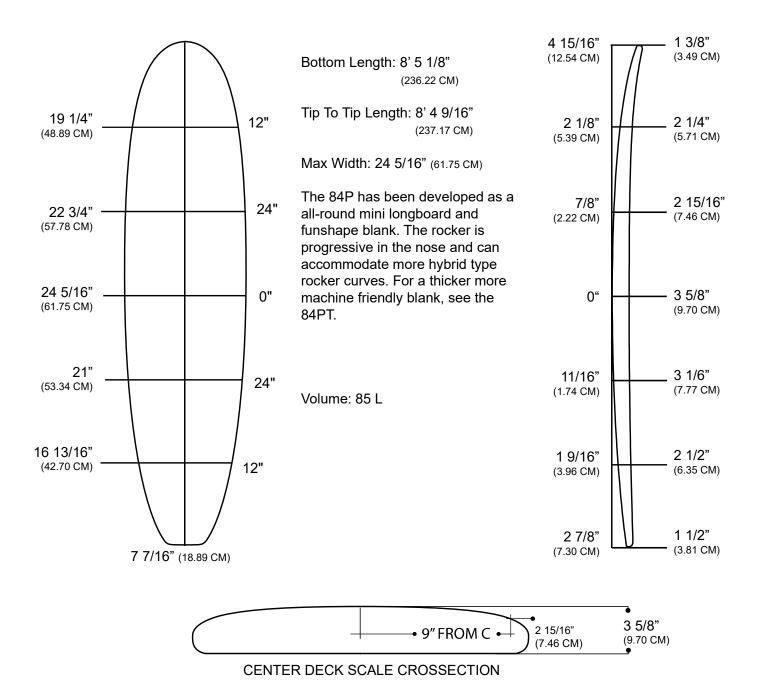
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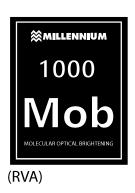
TXT: 760.688.6140



(RVJ)

8'4"P

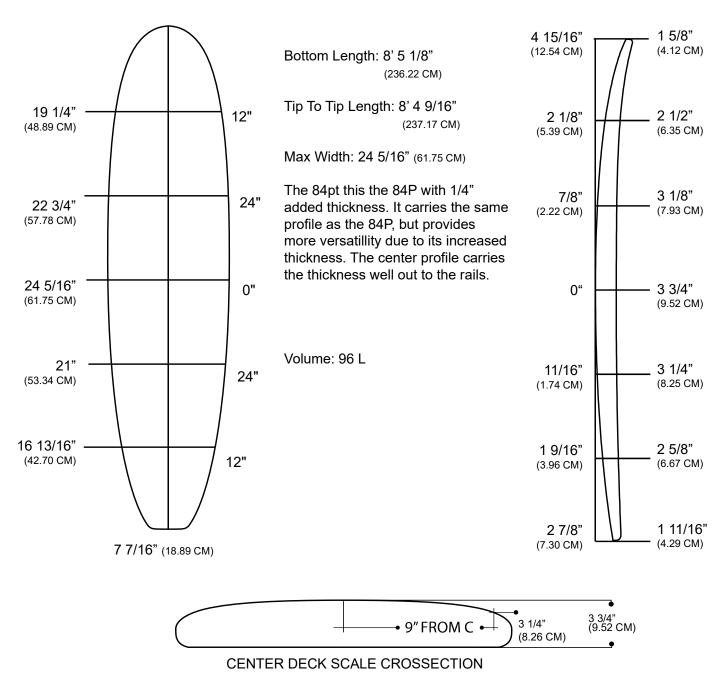


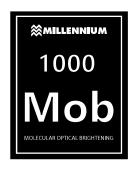


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8'4"PT

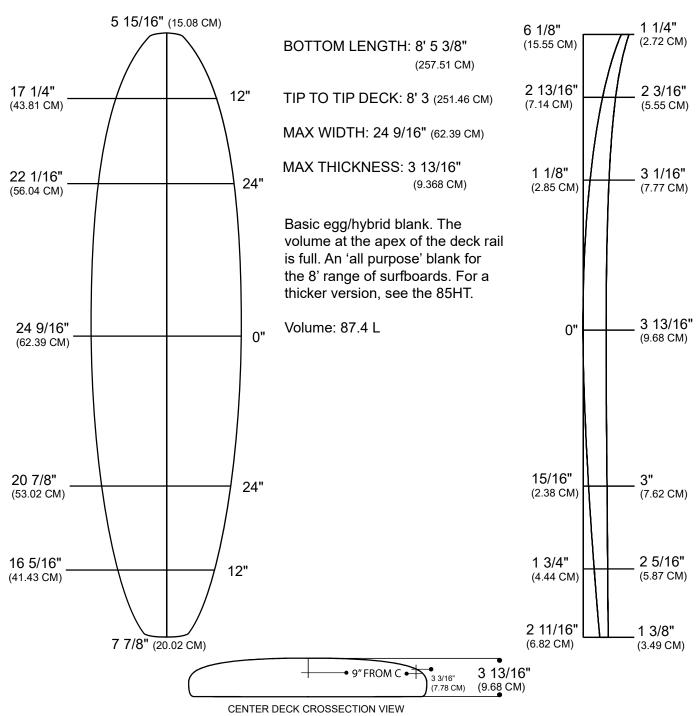




MILLENNIUM

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8'5"HS

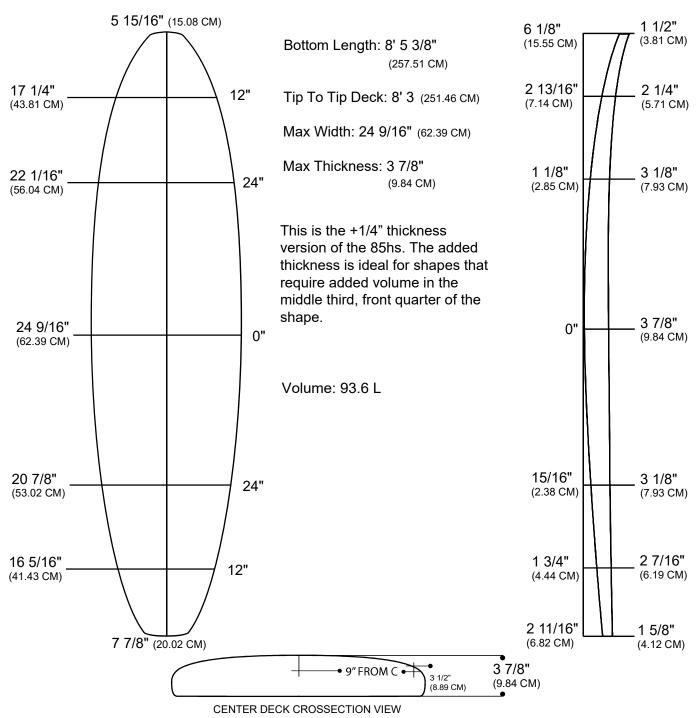


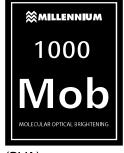


MILLENNIUM

FOAM BUILD ON QUALITY ORDER@MILLENNIUMFOAM.COM

8'5"HT





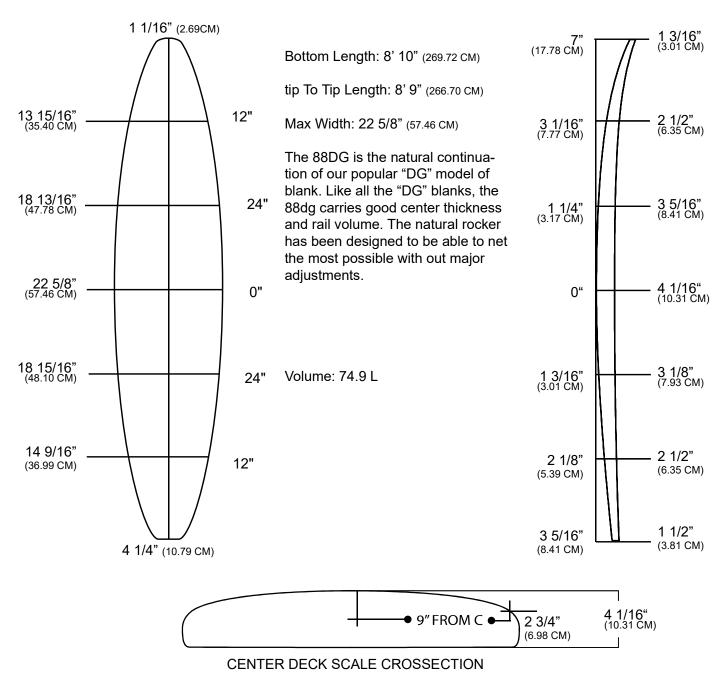
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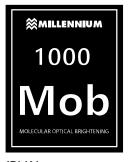
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(RVA)

8'8"DG





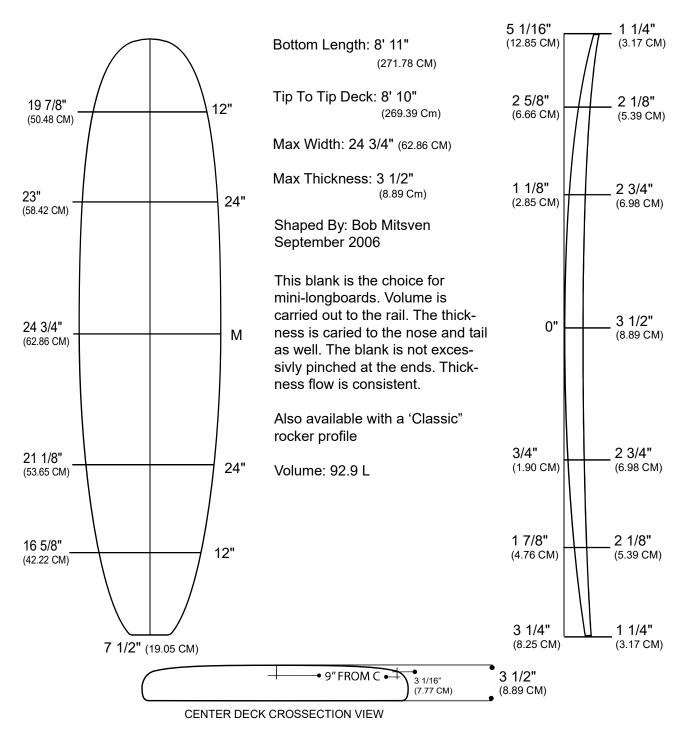
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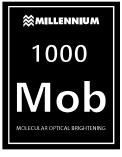
FOAM & BUILD ON QUALITY ORDER@MILLENNIUMFOAM.COM

PH: 310.323.5386 TXT: 760.688.6140

(RVA)

8'10"M

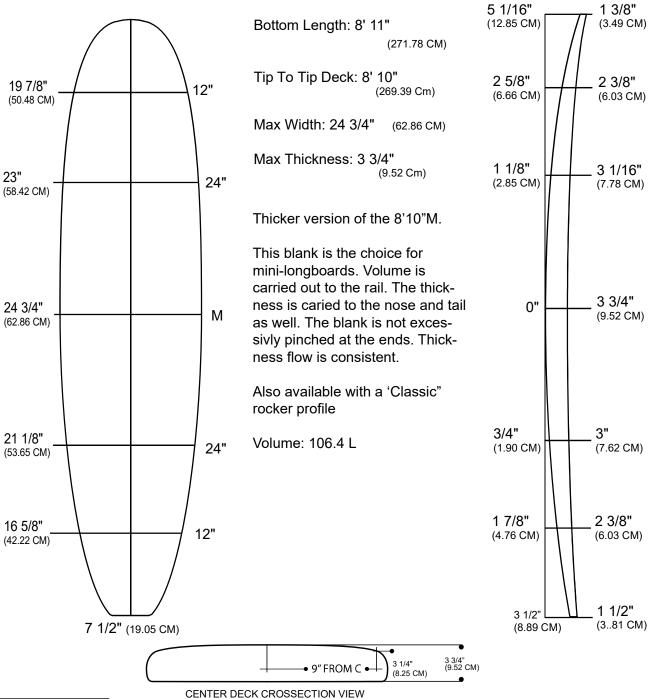


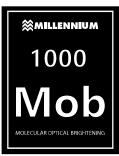


MILLENNIUM

FOAM & BUILD ON QUALITY ORDER@MILLENNIUMFOAM.COM

8'10"MT



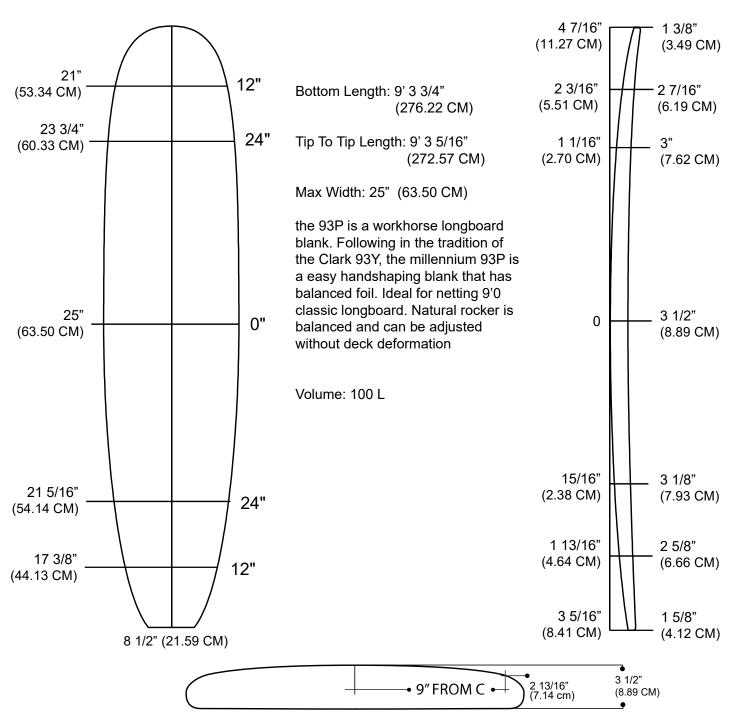


MILLENNIUM

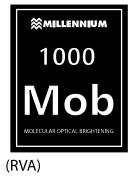
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TXT: 760.688.6140

9'3"P

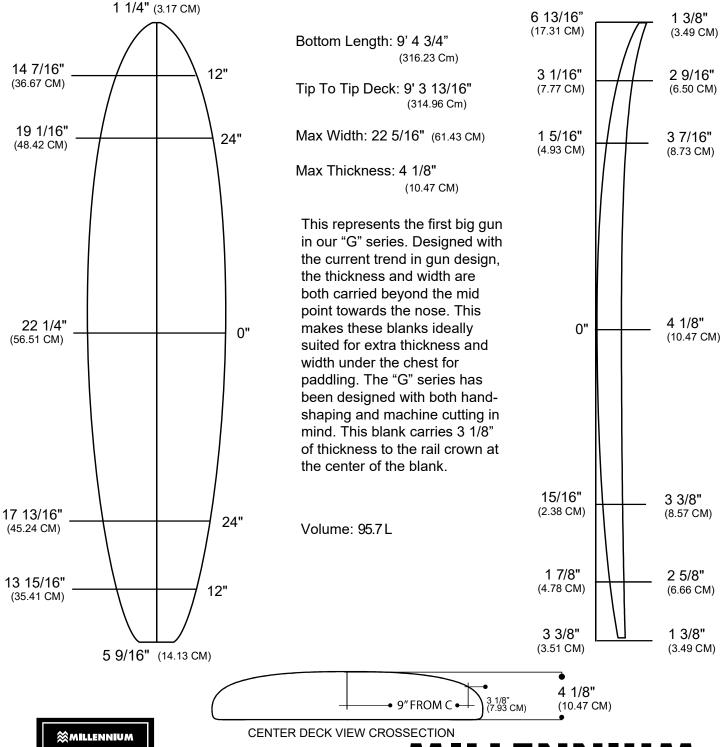


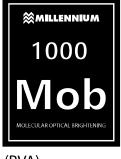




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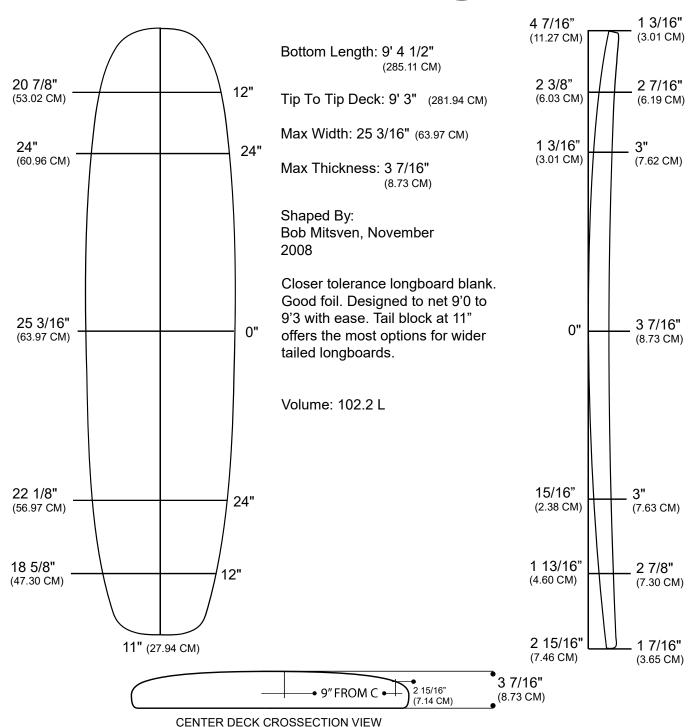




(RVA)

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9'4"M





MILLENNIUM

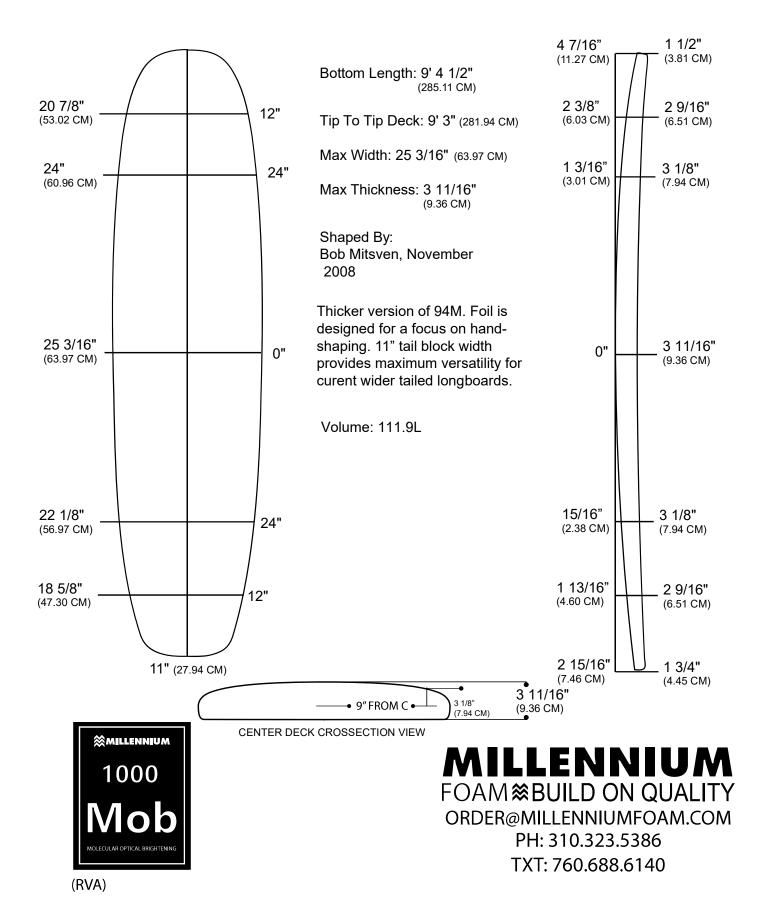
FOAM

BUILD ON QUALITY

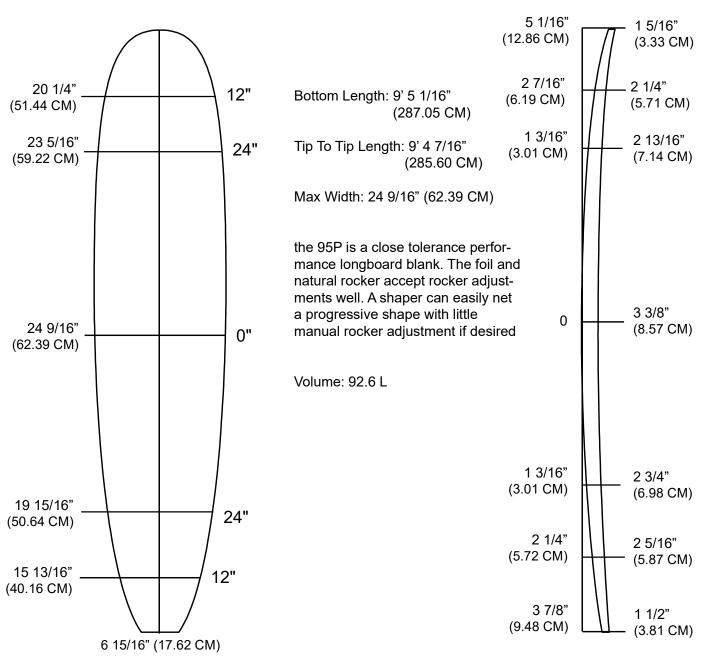
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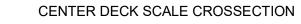
9'4"MT

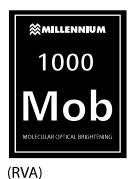


9'5"P





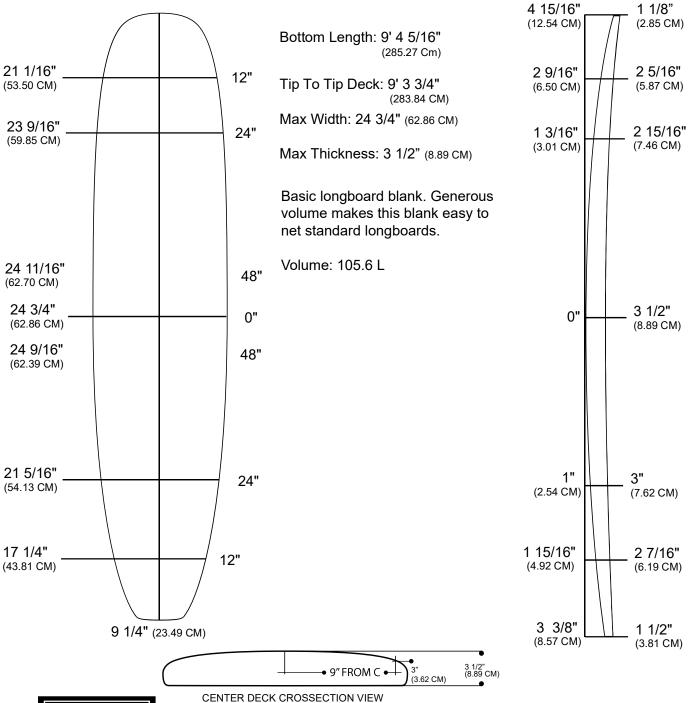




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9'5"



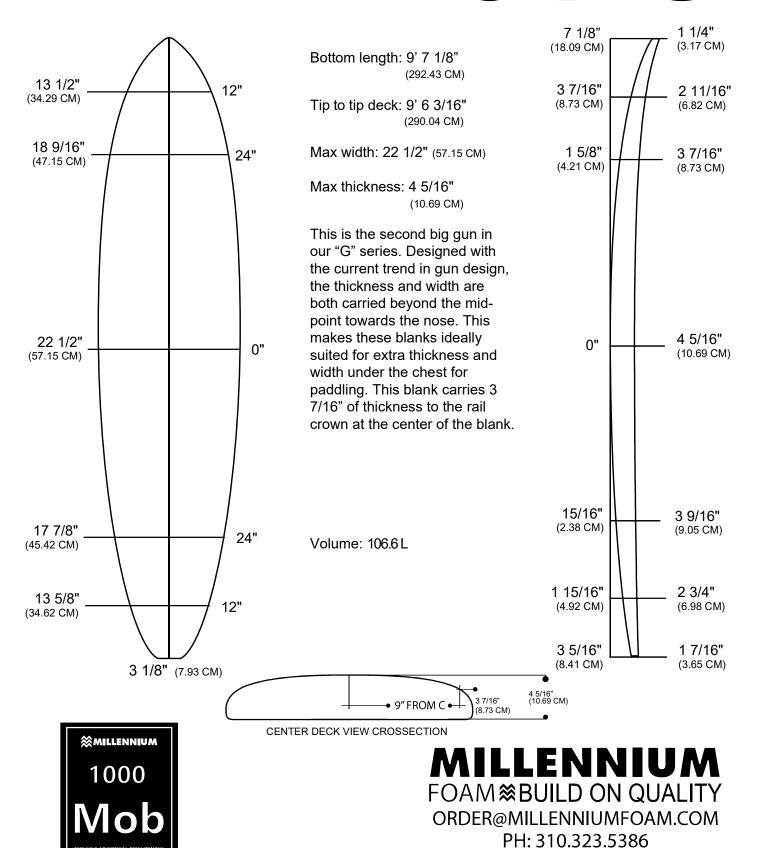


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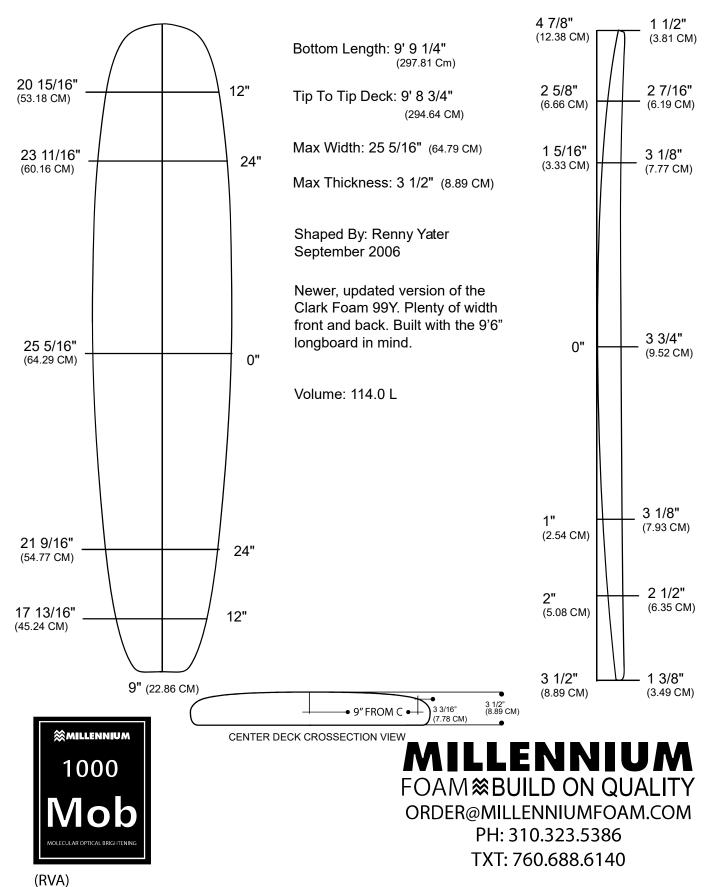
9'7"G

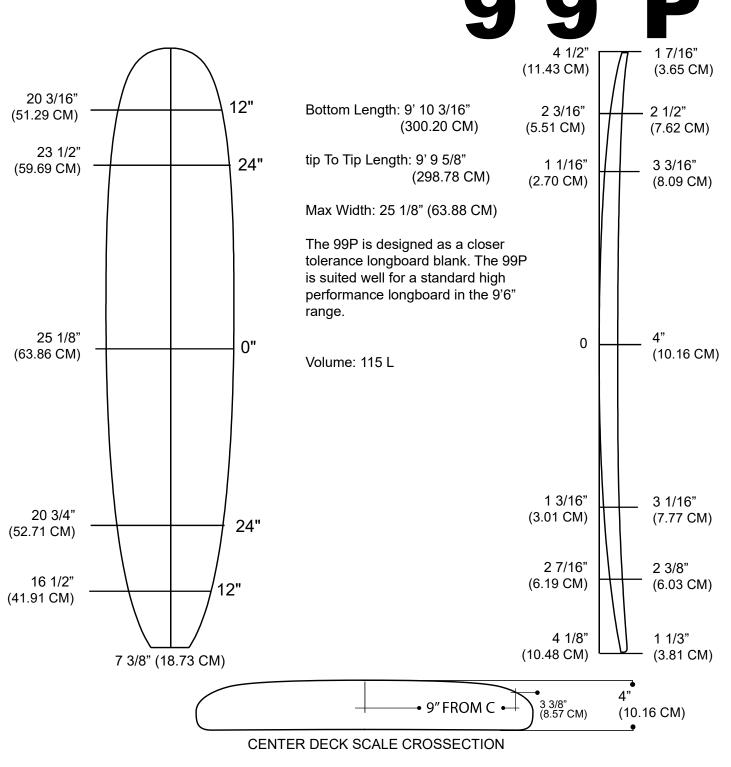
TXT: 760.688.6140



(RVA)

9'9"Y



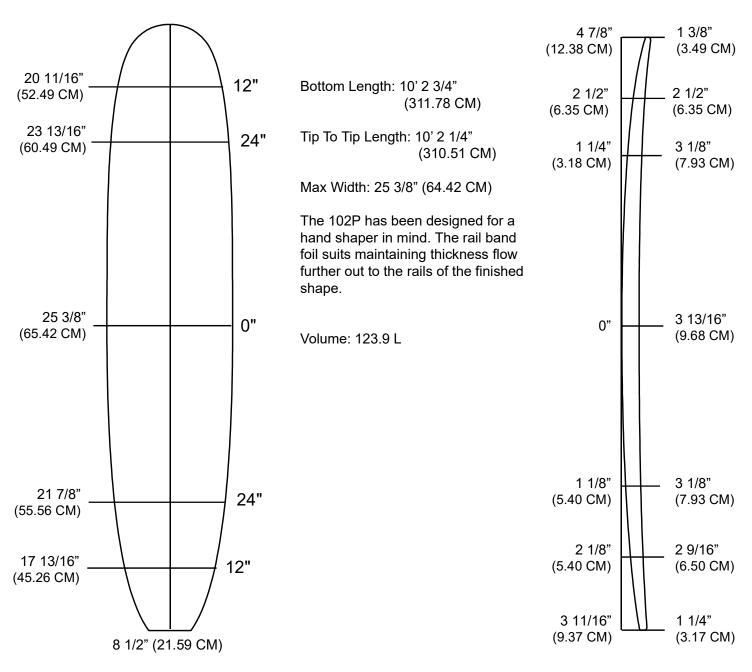


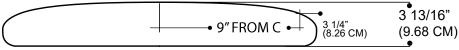


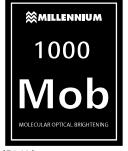
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10'2"P







CENTER DECK SCALE CROSSECTION

MILLENNIUM

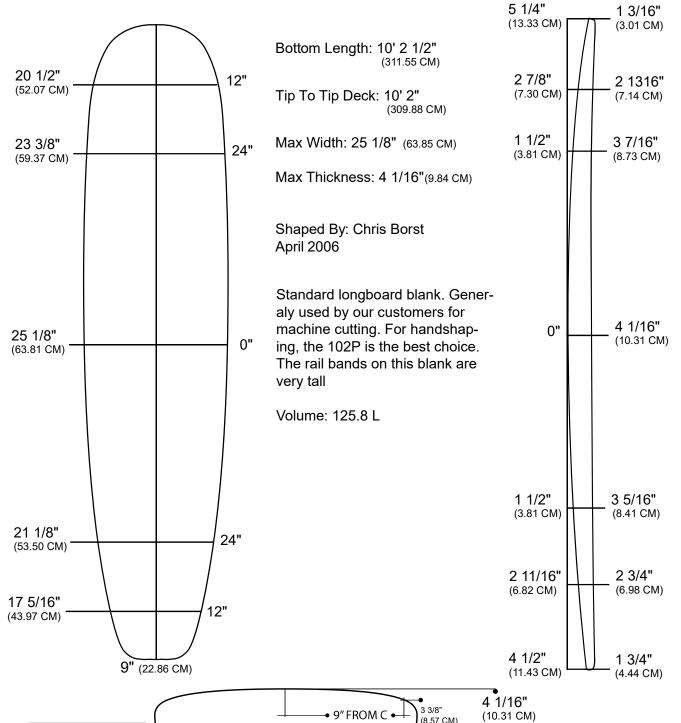
FOAM BUILD ON QUALITY

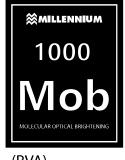
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(RVA)

10'3"C





CENTER DECK CROSSECTION VIEW

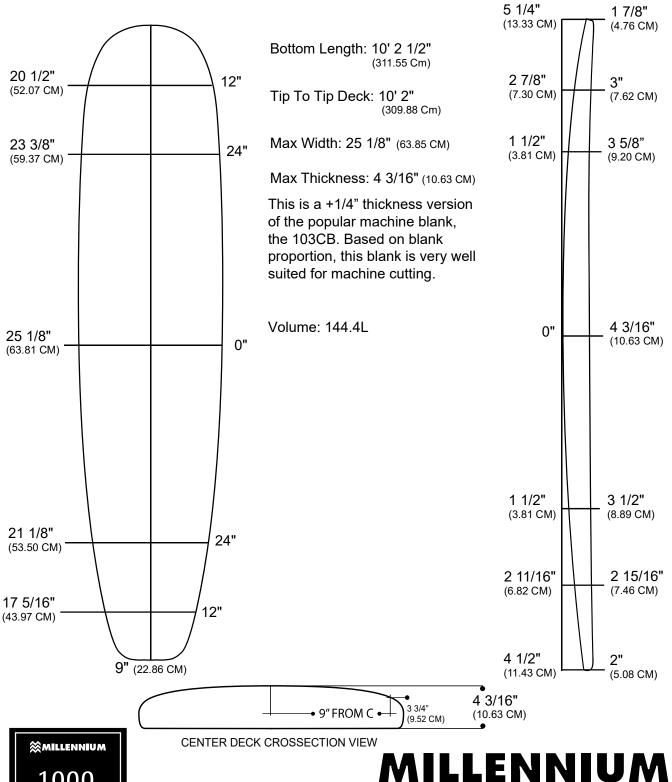
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(RVA)

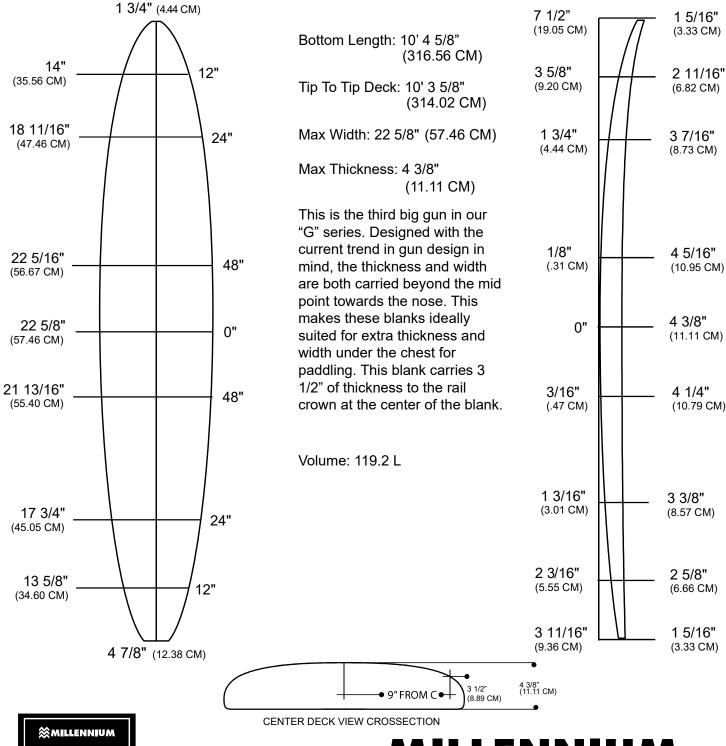
0'3"C



1000 MOLECULAR OPTICAL BRIGHTENING

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10'3"G

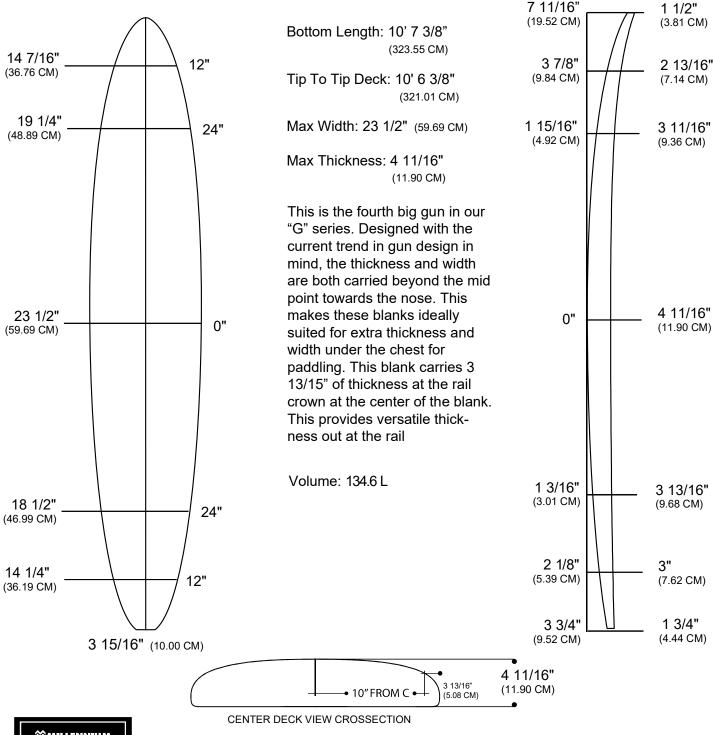


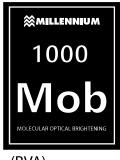


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10'7"G





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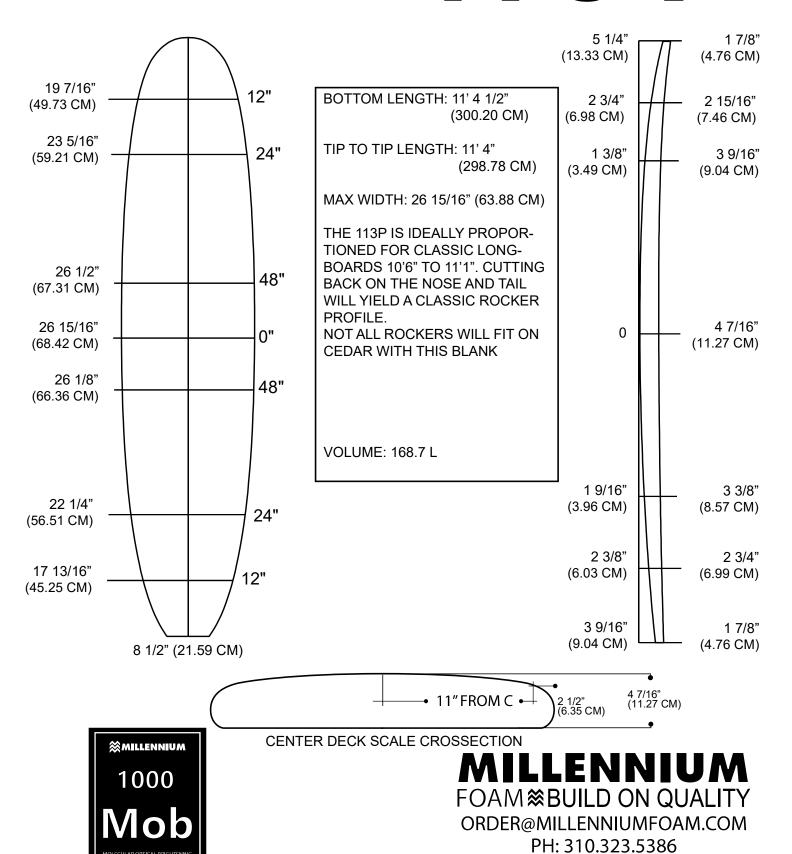
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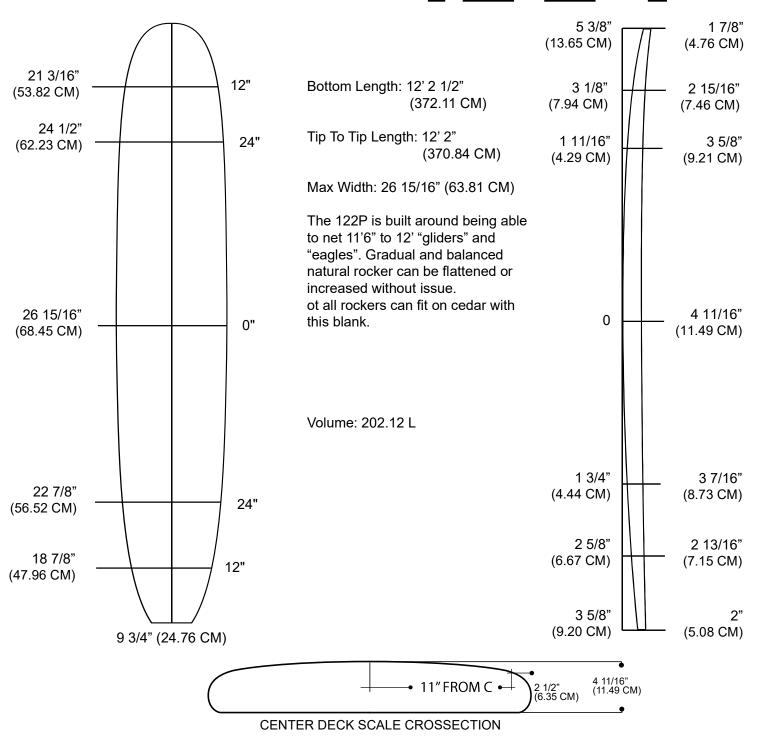
(RVA)

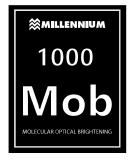
11'3"P

TXT: 760.688.6140



12'2"P





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SUPERFUSED **EPS BLOCK CUT**

EPS BLOCK CUT BLANKS LISTED ARE FOR 1.5 LB AND 2 LB WITH 1/8" BASS

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BLANK	TYPE	LENGTH	WIDTH	NOSE ROCKER	TAIL ROCKER	CENTER THICKNESS	NOSE THICKNESS	TAIL THICKNESS
53G	GROM	5'4 1/4"	18 3/16"	5 1/16"	1 7/8"	2 3/8"	15/16"	7/8"
58R	GROM	5'9 3/4"	19 13/16"	4 11/16"	2 1/8"	2 11/16"	1 1/16"	1 1/16"
510F	FISH	5' 11 11/16"	25 3/16"	4 1/2"	2 7/16"	2 7/8"	1 1/4"	1 3/8"
60DE	SHORT	6 1/4"	22"	4 1/2"	2"	3"	1 1/16"	1 3/8"
61A	SHORT	6' 1 5/8"	20 9/16"	5 11/16"	2 1/8"	3"	15/16"	1 1/4"
61DG	SHORT	6' 1/2"	20 3/4"	5 7/16"	2"	3"	1 1/8"	1 1/4"
62DT	SHORT	6' 2 3/8"	22 3/4"	4 1/2"	1 3/4"	3"	1 5/8"	1 1/2"
63DG	SHORT	6' 3 9/16"	20 9/16"	5 7/16"	2 1/8"	2 13/16"	1 1/16"	1 5/16"
64A	SHORT	6' 4 5/16"	21 5/16"	5 1/16"	2 1/4"	3 3/16"	1 7/16"	1 7/16"
65DE	SHORT	6' 6 5/8"	22"	4 7/8"	2"	3 3/16"	1 1/16"	1 1/4"
65F	FISH	6' 4 5/8"	23 5/8"	4 7/8"	2"	3 1/8"	1 3/16"	1 9/16"
66DG	SHORT	6' 6 1/8"	21"	4 13/16"	2 1/2"	2 7/8"	1 5/16"	1 3/16"
68DG	SHORT	6' 8 1/4"	21 1/8"	5 1/16"	2 3/4"	3 1/8"	1 1/8"	1 3/16"
69A	SHORT	6' 9 11/16"	22 3/16"	4 15/16"	2 3/4"	3 1/4"	1 1/8"	1 1/16"
611F	FISH	6' 10 1/4"	25 1/16"	5 3/16"	1 7/8"	3 1/2"	1 1/4"	1 3/8"
73DG	GUN	7' 4 1/4"	21 15/16"	5 1/2"	2 5/8"	3 3/8"	1 3/8"	1 3/16"
75HS	HYBRID	7' 4 7/8"	23 1/2"	5 1/8"	2 3/4"	3 1/8"	1 5/16"	1 7/16"
710DG	GUN	7' 10 1/4"	22 5/16"	5 11/16"	2 15/16"	3 7/16"	1 5/8"	1 9/16"
711CT	HYBRID	7' 11 5/16"	24 7/16"	6 3/16"	2 5/16"	3 11/16"	1 1/2"	1 3/4"
85HS	HYBRID	8' 5 3/8"	24 9/16"	6 1/8"	2 11/16"	3 11/16"	1 3/16"	1 3/8"
88DG	GUN	8' 10"	22 5/8"	7"	3 5/16"	3 3/15"	1 3/16"	1 3/16"
810MT	LONG BOARD	8' 11"	24 3/4"	5 1/16"	3 1/2"	3 3/4"	1 3/8"	1 1/2"
93P	LONG BOARD	9' 3 3/4"	25"	4 7/16"	3 5/16"	3 7/16"	1 5/16"	1 7/16"
95P	LONG BOARD	9' 5 1/16"	24 9/16"	5 1/16"	3 7/8"	3 3/16'	1 3/16"	1 5/16"
97G	GUN	9' 7 1/8"	22 1/2"	7 1/8"	3 5/16"	4 5/16"	1 1/14"	1 7/16"
99Y	LONG BOARD	9' 9 1/4"	25 5/16"	4 7/8"	3 1/2"	3 1/2"	1 5/16"	1 3/8"
102P	LONG BOARD	10' 2 3/4"	25 3/8"	4 7/8"	3 11/16"'	3 9/16"	1 3/4"	1 1/4"
103CB	LONG BOARD	10' 2 1/2"	25 1/8"	5 1/4"	4 1/2"	3 7/8"	1 3/16"	1 3/4"
107G	GUN	10' 7 3/8"	23 1/12"	7 11/16"	3 3/4"	4 5/8"	1 3/8"	1 3/8"
9'6 SUP	SUP	9' 6"	32"	5 3/16"	4 1/8"	4 7/8"	2 1/16"	1 5/16"
10'0 SUP	SUP	10'	32"	5 1/2"	4 5/16"	4 15/16"	2 3/16"	1 5/16"
10'4 SUP	SUP	10' 4"	32"	4 9/16"	3 3/4"	4 7/8"	2 1/16"	1 3/4"
11'2 SUP	SUP	11' 3"	32"	5 1/4"	4 3/16"	4 15/16"	1 15/16"	1 3/4"
12'0 SUP	SUP	12' 2"	32"	6 1/8"	3 3/8"	5 3/16"	2 7/16"	2 1/2"
12'6 SUP	SUP	12' 7"	32"	6 5/16"	3 1/2"	5 1/2"	2 7/8"	2 9/16"